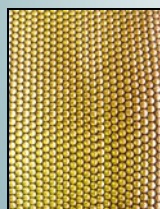


Ионекс

Тольятти: (8482) 25-82-40, (8482) 25-82-85, (927) 775-49-65, (906) 128-12-68, tlr@ionexedm.ru
Москва: (499) 782-61-17, (916) 627-56-24, (926) 300-12-42, msk@ionexedm.ru
Томск: (3822) 23-16-80, (909) 543-16-80, tmsk@ionexedm.ru

www.ionexedm.ru



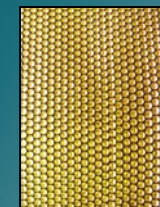
Ионекс

Тольятти: (8482) 25-82-40, (8482) 25-82-85, (927) 775-49-65, (906) 128-12-68, tlr@ionexedm.ru
Москва: (499) 782-61-17, (916) 627-56-24, (926) 300-12-42, msk@ionexedm.ru
Томск: (3822) 23-16-80, (909) 543-16-80, tmsk@ionexedm.ru

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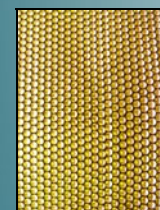
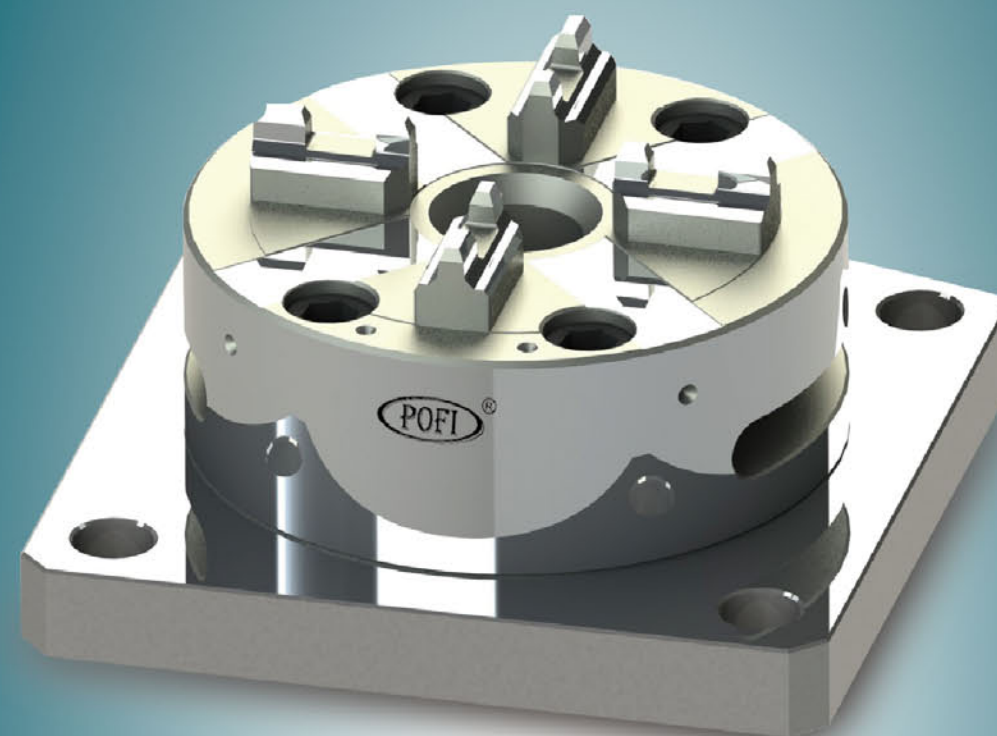
POFI EDM TOOLING SYSTEM CO.,LTD



Ионекс

Тольятти: (8482) 25-82-40, (8482) 25-82-85, (927) 775-49-65, (906) 128-12-68, tlr@ionexedm.ru
Москва: (499) 782-61-17, (916) 627-56-24, (926) 300-12-42, msk@ionexedm.ru
Томск: (3822) 23-16-80, (909) 543-16-80, tmsk@ionexedm.ru

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Ионекс

Тольятти: (8482) 25-82-40, (8482) 25-82-85, (927) 775-49-65, (906) 128-12-68, tlr@ionexedm.ru
Москва: (499) 782-61-17, (916) 627-56-24, (926) 300-12-42, msk@ionexedm.ru
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THE NEW POWER OF FIXTURE INNOVATION

	視頻檢測儀系列 CAMERA DETECTOR (P2)		手動卡盤系列 MANUAL CHUCK (P24 -P29)
	定位片系列 CENTERING PLATE (P3)		綫切割夾具系列 WIRE CUT EDM HOLDER (P30 - P31)
	不銹鋼夾頭系列 STAINLESS STEEL HOLDER (P4 - P6)		ITS夾頭系列 ITS HOLDER (P32 - P33)
	黃銅夾頭系列 BRASS HOLDER (P7 - P8)		25方型電極夾具系列 SPECIAL ELECTRODE HOLDER (P34)
	鋁合金夾頭系列 ALUMINIUM HOLDER (P9 - P10)		專用夾具系列 VICE HOLDER (P35 - P37)
	氣動卡盤系列 PNEUMATIC CHUCK (P11 - P18)		分中檢測系列 CENTERING DEVICE (P38 - P41)
			夾具預調儀系列 INSPECTION DEVICE (P42)
			豪華托板系列 HOLDER SHELF (P43 - P44)
	小型氣動卡盤系列 MUTI-PNEUATIC CHUCK (P19 - P20)		周邊配件系列 SPIGOT (P45 - P48)
	重型氣動卡盤系列 HEAVY DUTY PNEUMATIC CHUCK (P21 - P23)		3R全系列 3R SYSTEM SERIES (P49 - P58)

本目錄產品祇作為參考使用，如需要可提供詳細數據及圖紙給貴司。

This Catalogue Is For Reference Only. If Your Company Needs Detailed Data And Technical Drawings, We can provide as per request.



PO-2080E



適用於EDM機床(EROWA接口)
SUITABLE FOR EDM MACHINE (EROWA SYSTEM)
品名：視頻檢測儀(EROWA接口)
CAMERA DETECTOR(EROWA SYSTEM)

- 10寸 720P高清彩屏
- 10 Inch 720P HD Screen
- 可視精度 ± 0.002mm
- Precision Vision ± 0.002mm
- 放大20-80倍
- Zoon In 20-80 Times
- 對焦距離50-80mm
- Focus Distance 50-80mm
- 十字標線(可手動旋轉尋找工作點)
- Cross Mark (Manual Tuning)
- 可手動微調對焦
- Able To Focus By Manual Tuning
- 屏幕可30度前後折疊,方便視野
- Adjustable Screen In 30 Degree
- 鋁合金主體+陽極處理
- Nice Surface
- Li Bettary (4800MA)
- 內置鋰電池(4800MA)
- 附帶LED燈組
- LED lighting

PO-2080R



適用於EDM機床(3R接口)
SUITABLE FOR EDM MACHINE (3R SYSTEM)
品名：視頻檢測儀(3R接口)
CAMERA DETECTOR(3R SYSTEM)

PO-2080C

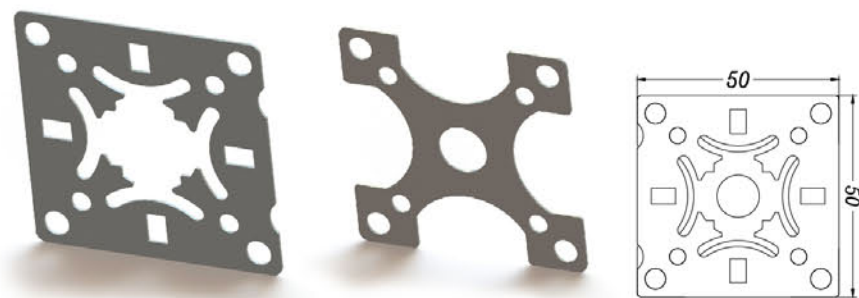


附帶強力磁貼
適用於EDM、CNC、磨床、及自帶數顯功能的機床
INCLUDING STRONG MAGNETIC STICKER
SUITABLE EDM, CNC, GRINDING, NC MACHINE
品名：視頻檢測儀(多功能接口)
CAMERA DETECTOR (FUNCTIONAL)



定位片系列 CENTERING PLATE

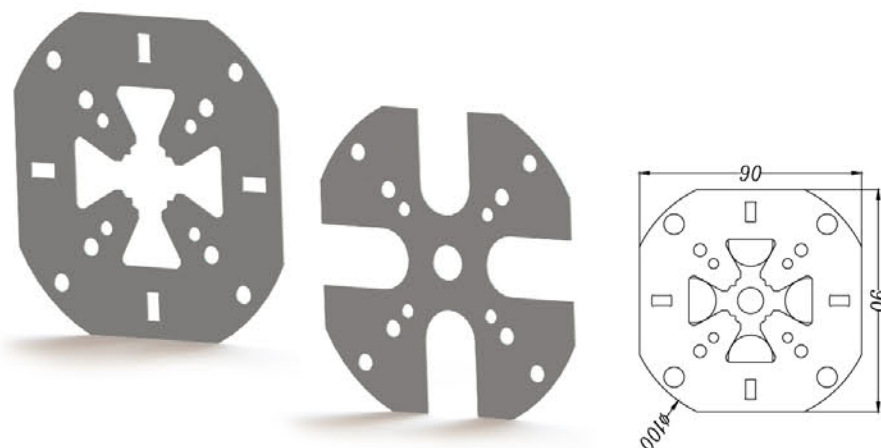
PO-A0001



規格參數表 SPECIFICATION	
規格 SIZE	50x50x0.6mm
主體材料 MATERIAL	進口日本優質材料 NIPPON STAINLESS STEEL
硬度 HARDNESS	38~42HRC

品名：50定位片 CENTERING PLATE 50

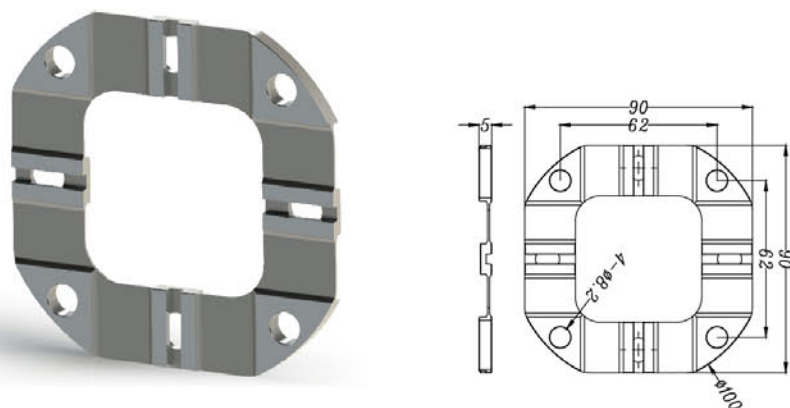
PO-A0002



規格參數表 SPECIFICATION	
規格 SIZE	90x90x0.6mm
主體材料 MATERIAL	進口日本優質材料 NIPPON STAINLESS STEEL
硬度 HARDNESS	40~44HRC

品名：90定位片 CENTERING PLATE 90

PO-A0003



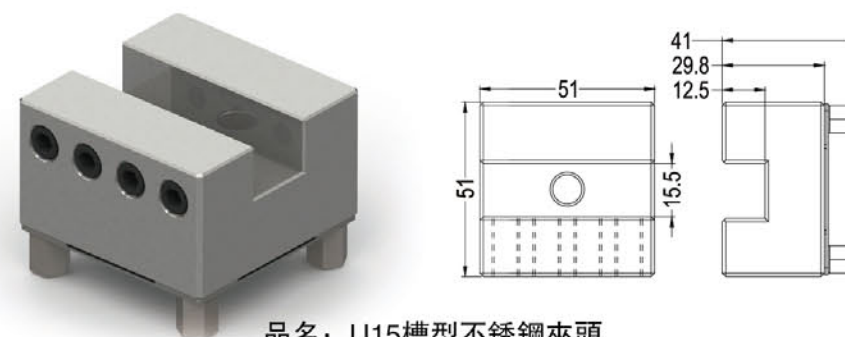
規格參數表 SPECIFICATION	
規格 SIZE	90x90x5mm
主體材料 MATERIAL	進口日本優質材料 NIPPON STAINLESS STEEL
硬度 HARDNESS	48~52HRC

品名：G型定位片 G PLATE INOX



不銹鋼夾頭系列 STAINLESS STEEL HOLDER

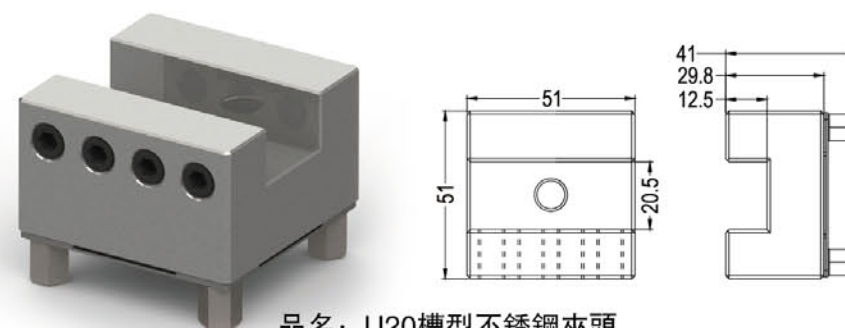
PO-B0001



品名：U15槽型不銹鋼夾頭
U15 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

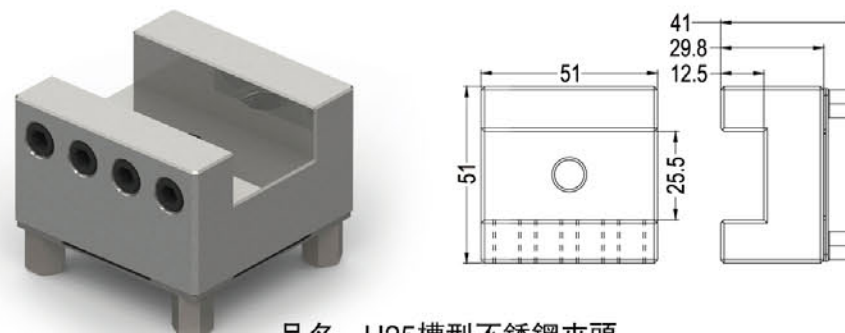
PO-B0002



品名：U20槽型不銹鋼夾頭
U20 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

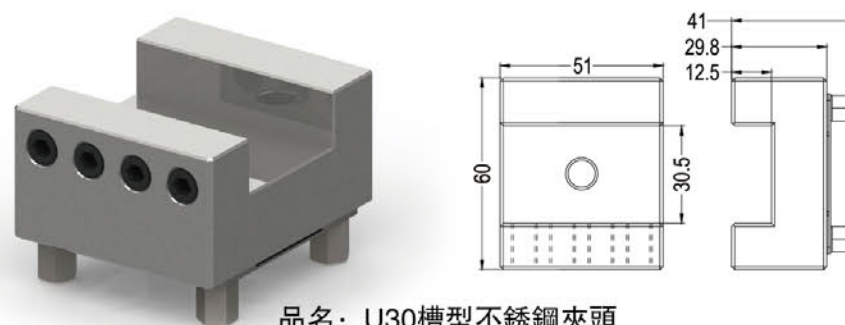
PO-B0003



品名：U25槽型不銹鋼夾頭
U25 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

PO-B0004



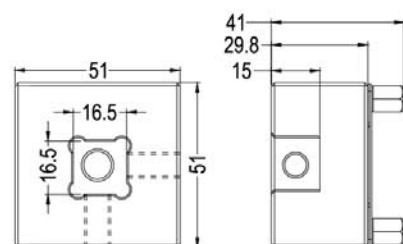
品名：U30槽型不銹鋼夾頭
U30 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x60x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC



不銹鋼夾頭系列 STAINLESS STEEL HOLDER

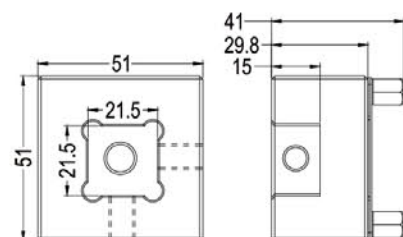
PO-B0005



品名: S15方型不銹鋼夾頭
S15 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

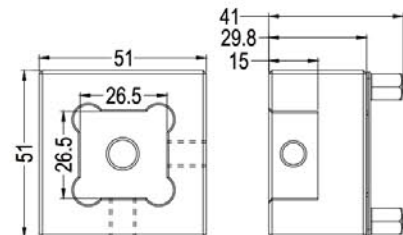
PO-B0006



品名: S20方型不銹鋼夾頭
S20 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

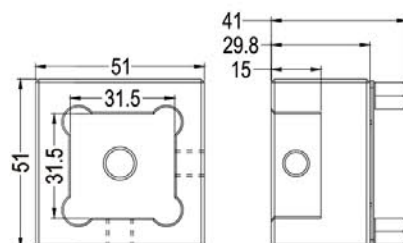
PO-B0007



品名: S25方型不銹鋼夾頭
S25 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

PO-B0008



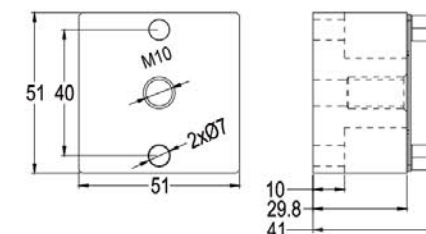
品名: S30方型不銹鋼夾頭
S30 STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC



不銹鋼夾頭系列 STAINLESS STEEL HOLDER

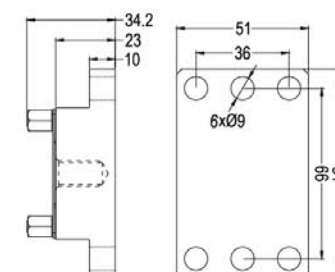
PO-B0009



品名: 51x51平面不銹鋼夾頭
51x51 FLAT STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

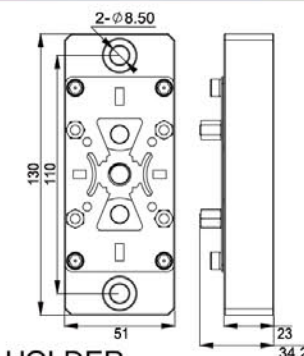
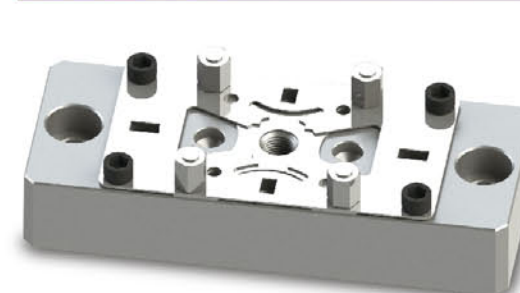
PO-B0010



品名: 81x51平面不銹鋼夾頭
81x51 FLAT STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x81x41mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

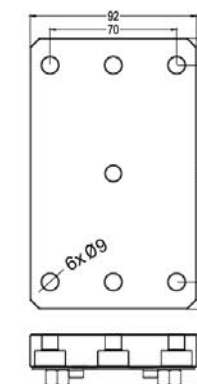
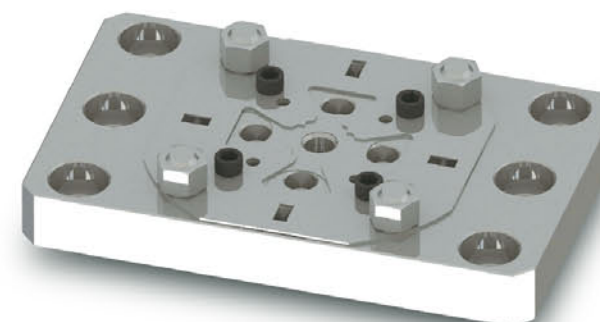
PO-B0010-A



品名: 130x51平面不銹鋼夾頭
130x51 FLAT STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	130x51x34.2mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC

PO-B0011



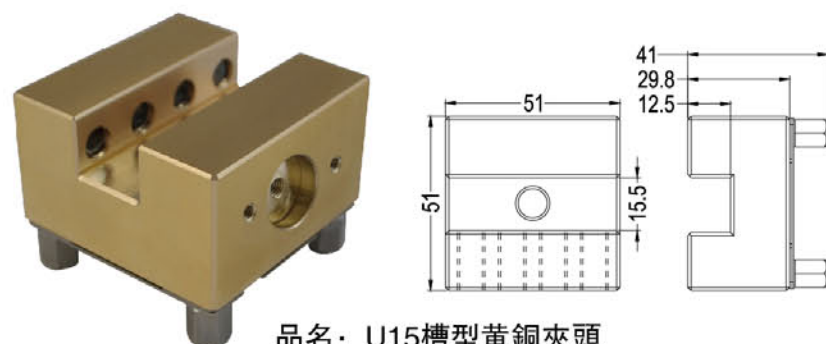
品名: 150x92平面不銹鋼夾頭
150x92 FLAT STAINLESS STEEL HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	150x92x29.2mm
主體材料 MATERIAL	420不銹鋼 420 STAINLESS STEEL
硬度 HARDNESS	30~36HRC



黃銅夾頭系列 BRASS HOLDER

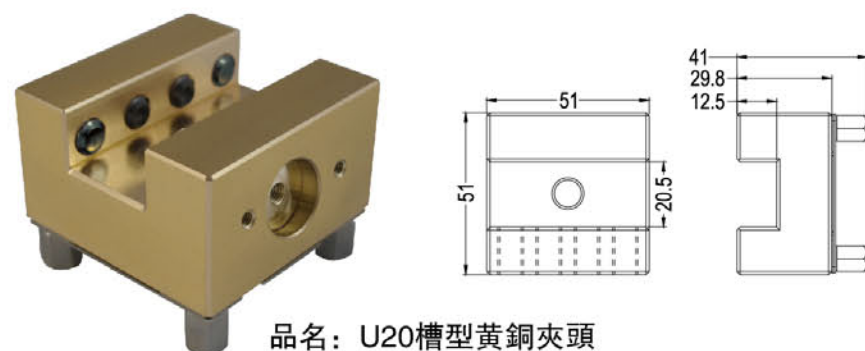
PO-C0001



品名: U15槽型黃銅夾頭
U15 BRASS HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	國標黃銅 STANDARD COPPER
硬度 HARDNESS	HB100~110

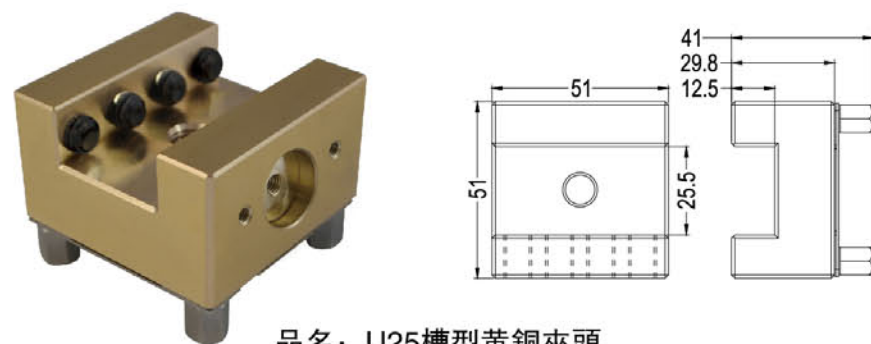
PO-C0002



品名: U20槽型黃銅夾頭
U20 BRASS HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	國標黃銅 STANDARD COPPER
硬度 HARDNESS	HB100~110

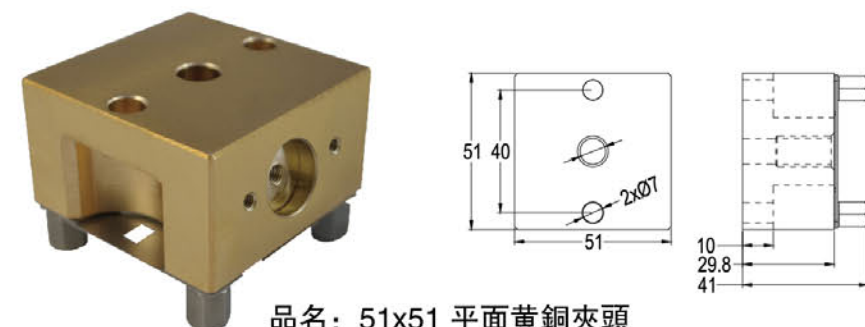
PO-C0003



品名: U25槽型黃銅夾頭
U25 BRASS HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	國標黃銅 STANDARD COPPER
硬度 HARDNESS	HB100~110

PO-C0004



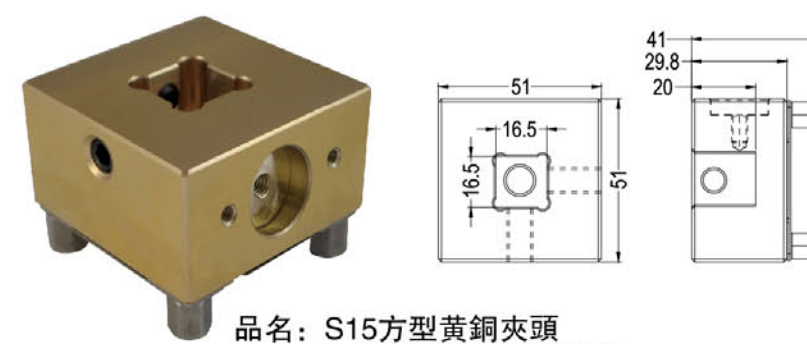
品名: 51x51 平面黃銅夾頭
51x51 FLAT BRASS HOLDER

07



黃銅夾頭系列 BRASS HOLDER

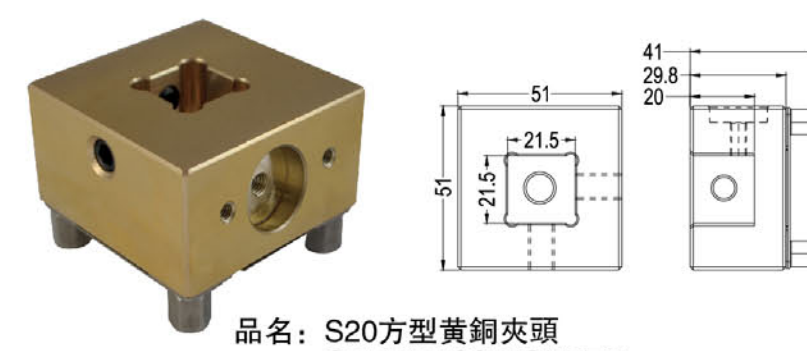
PO-C0005



品名: S15方型黃銅夾頭
S15 BRASS HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	國標黃銅 STANDARD COPPER
硬度 HARDNESS	HB100~110

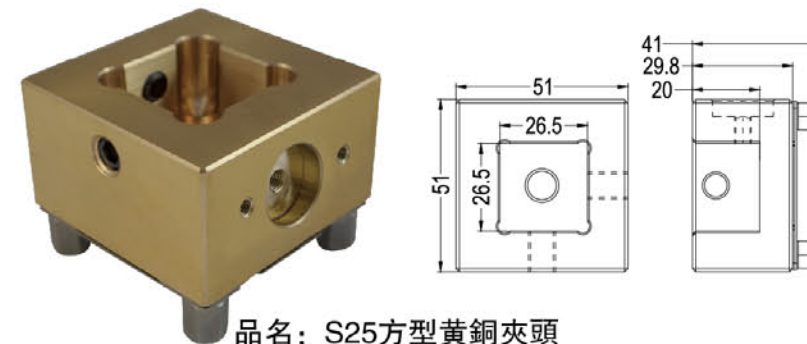
PO-C0006



品名: S20方型黃銅夾頭
S20 BRASS HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	國標黃銅 STANDARD COPPER
硬度 HARDNESS	HB100~110

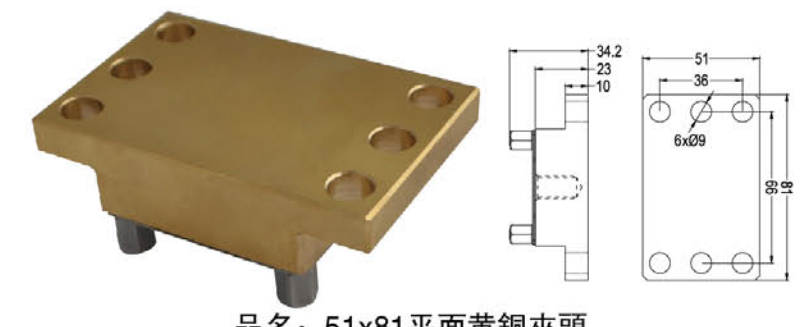
PO-C0007



品名: S25方型黃銅夾頭
S25 BRASS HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	國標黃銅 STANDARD COPPER
硬度 HARDNESS	HB100~110

PO-C0008



品名: 51x81平面黃銅夾頭
51x81 FLAT BRASS HOLDER

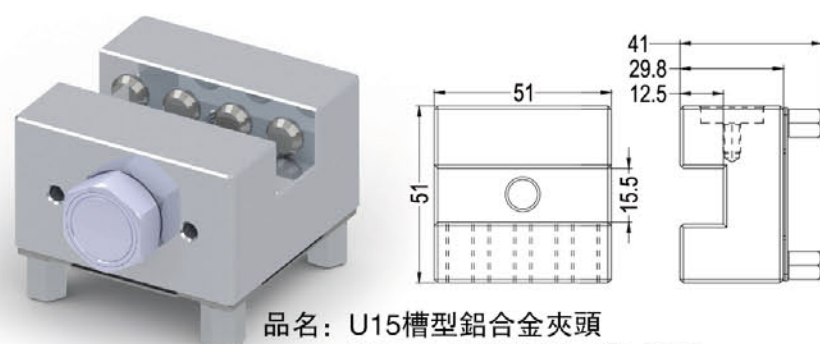
規格參數表 SPECIFICATION	
規格 SIZE	51x81x34.2mm
主體材料 MATERIAL	國標黃銅 STANDARD COPPER
硬度 HARDNESS	HB100~110

08



鋁合金夾頭系列 ALUMINUM HOLDER

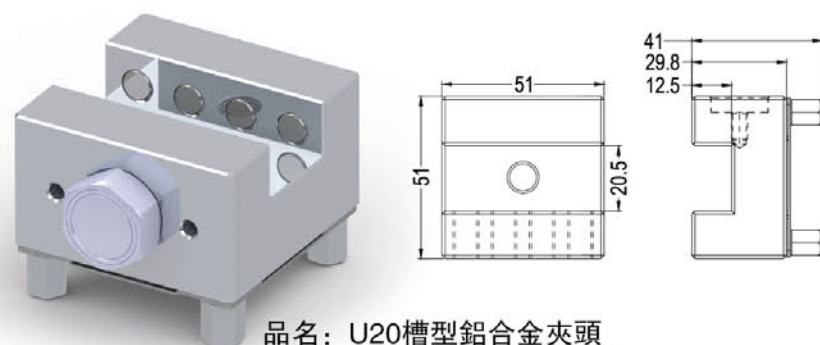
PO-D0001



品名: U15槽型鋁合金夾頭
U15 ALUMINUM HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	進口7系鋁合金 IMPORT 7 SERIES ALUMINUM ALLOY
硬度 HARDNESS	HB140~150

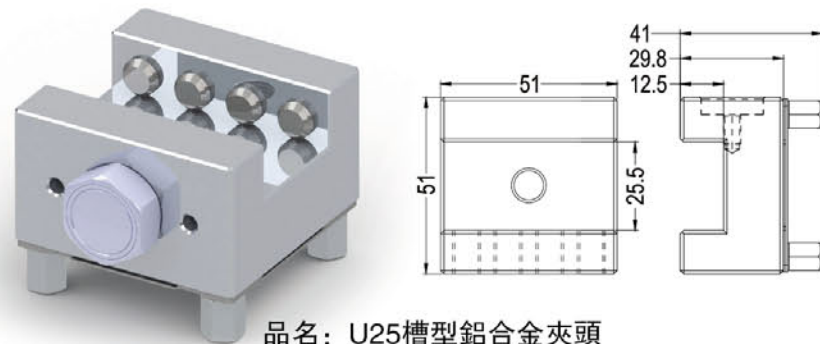
PO-D0002



品名: U20槽型鋁合金夾頭
U20 ALUMINUM HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	進口7系鋁合金 IMPORT 7 SERIES ALUMINUM ALLOY
硬度 HARDNESS	HB140~150

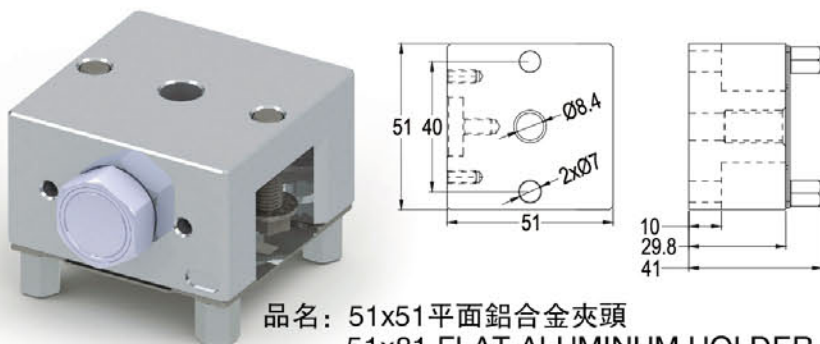
PO-D0003



品名: U25槽型鋁合金夾頭
U25 ALUMINUM HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	進口7系鋁合金 IMPORT 7 SERIES ALUMINUM ALLOY
硬度 HARDNESS	HB140~150

PO-D0004



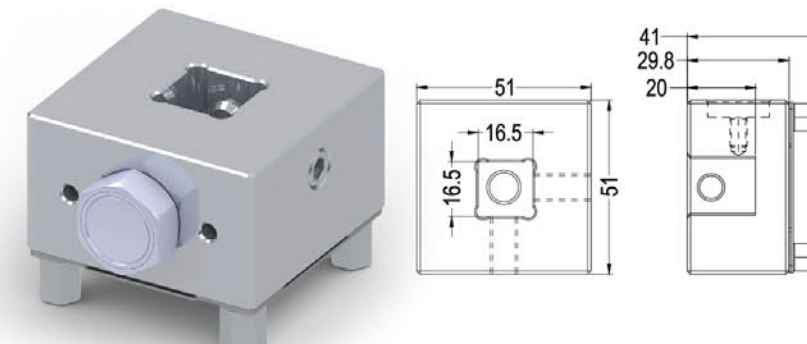
品名: 51x51平面鋁合金夾頭
51x81 FLAT ALUMINUM HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	進口7系鋁合金 IMPORT 7 SERIES ALUMINUM ALLOY
硬度 HARDNESS	HB140~150



鋁合金夾頭系列 ALUMINUM HOLDER

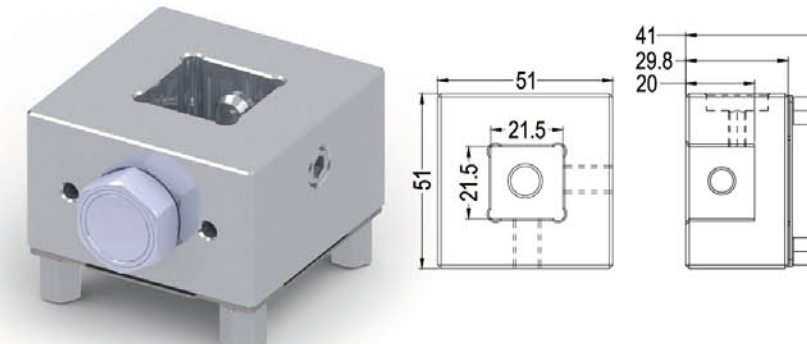
PO-D0005



品名: S15槽型鋁合金夾頭
S15 ALUMINUM HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	進口7系鋁合金 IMPORT 7 SERIES ALUMINUM ALLOY
硬度 HARDNESS	HB140~150

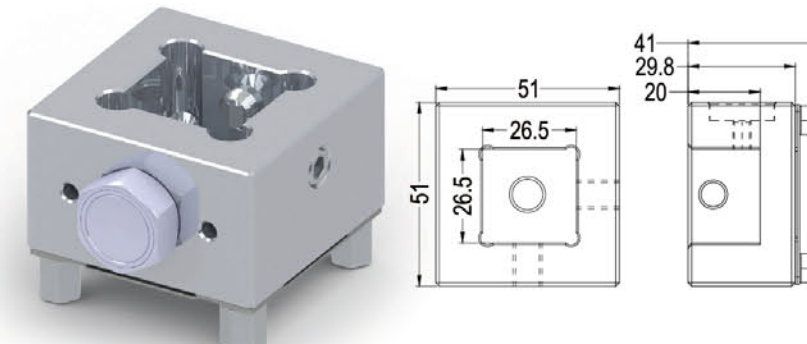
PO-D0006



品名: S20槽型鋁合金夾頭
S20 ALUMINUM HOLDER

規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	進口7系鋁合金 IMPORT 7 SERIES ALUMINUM ALLOY
硬度 HARDNESS	HB140~150

PO-D0007



品名: S25槽型鋁合金夾頭
S25 ALUMINUM HOLDER

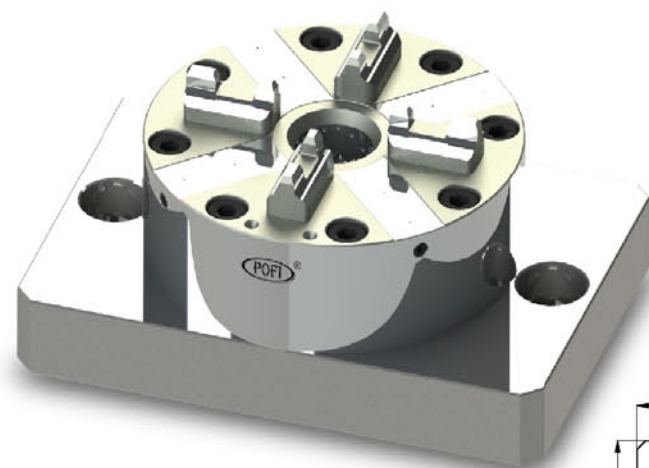
規格參數表 SPECIFICATION	
規格 SIZE	51x51x41mm
主體材料 MATERIAL	進口7系鋁合金 IMPORT 7 SERIES ALUMINUM ALLOY
硬度 HARDNESS	HB140~150



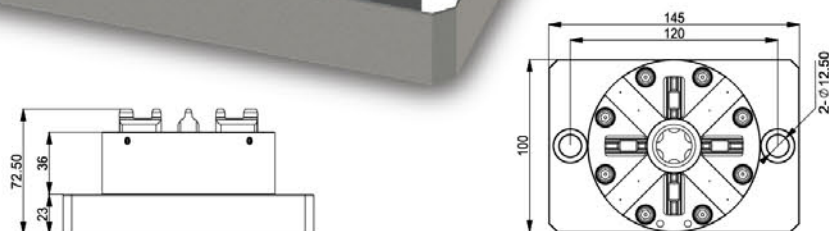


D100氣動卡盤系列 PNEUMATIC CHUCK

PO-G0001

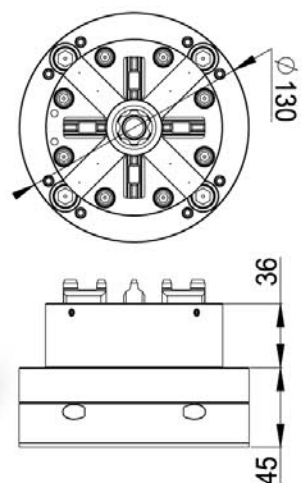
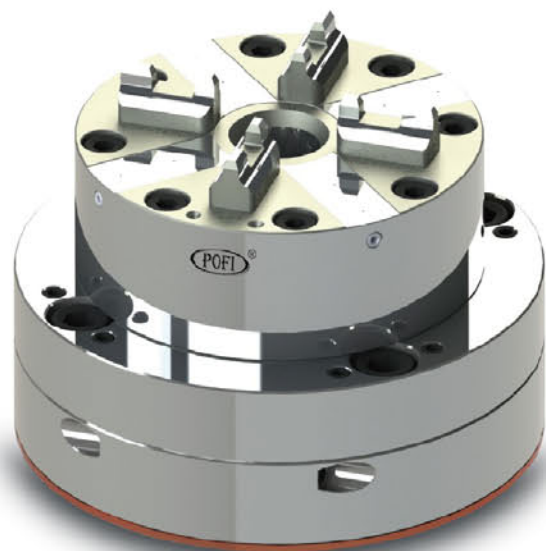


規格參數表 SPECIFICATION	
規格 SIZE	145x100x72.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N



品名: D100 CNC氣動卡盤 CNC PNEUMATIC CHUCK D100

PO-G0002



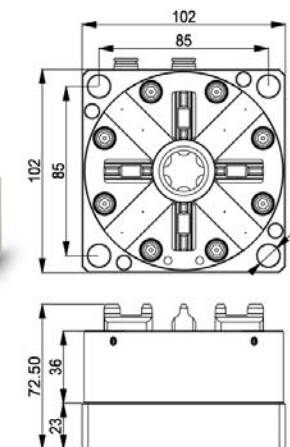
規格參數表 SPECIFICATION	
規格 SIZE	Φ130x81mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N

品名: D100 EDM氣動卡盤 EDM PNEUMATIC CHUCK D100



D100氣動卡盤系列 PNEUMATIC CHUCK

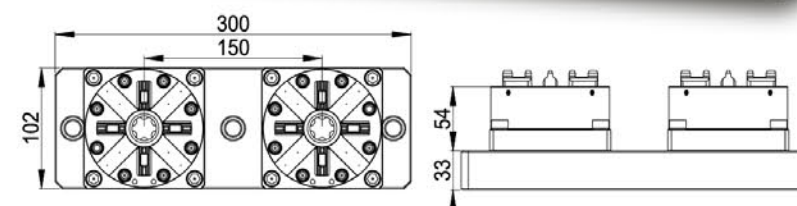
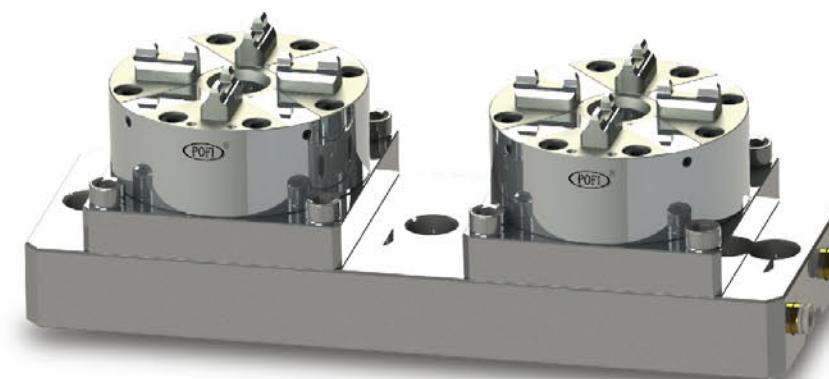
PO-G0003



規格參數表 SPECIFICATION	
規格 SIZE	102x102x72.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N

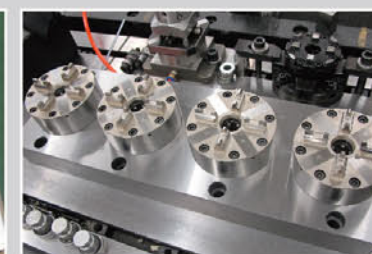
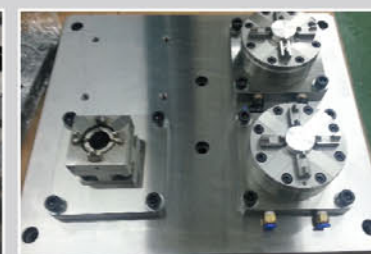
品名: D100 氣動卡盤(配多用途底板) PNEUMATIC CHUCK D100(with functional base)

PO-G0004



規格參數表 SPECIFICATION	
規格 SIZE	300x102x87mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N
氣閥控制 Switch	1控2 (即1個開關控制2個卡盤) 2 chucks control by 1 switch

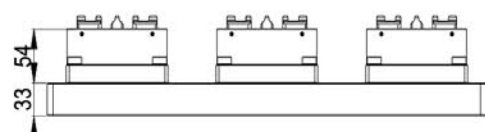
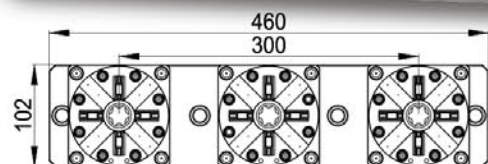
品名: D100 2頭CNC氣動卡盤(配多用途底板)
2 IN 1 CNC PNEUMATIC CHUCK D100





D100氣動卡盤系列 PNEUMATIC CHUCK

PO-G0005

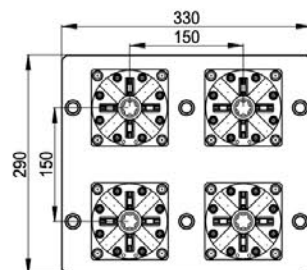
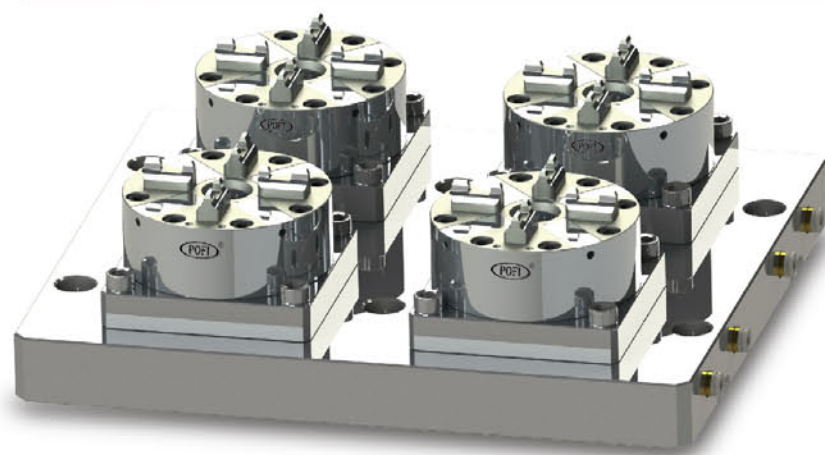


規格參數表 SPECIFICATION

規格 SIZE	460x102x87mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤，帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N
氣閥控制 Switch	1控3 (即1個開關控制3個卡盤) 3 chucks control by 1 switch

品名: D100 3頭CNC氣動卡盤 3 IN 1 CNC PNEUMATIC CHUCK D100

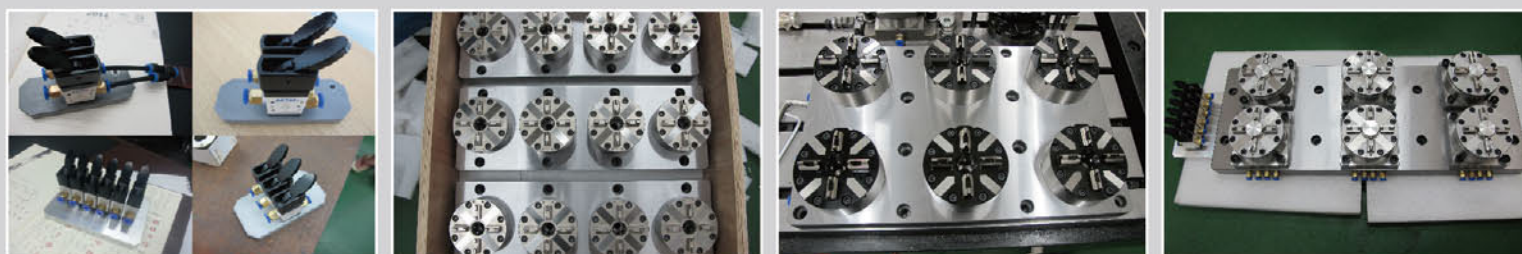
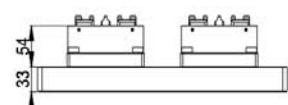
PO-G0006



規格參數表 SPECIFICATION

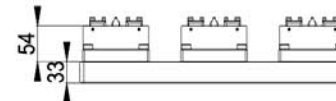
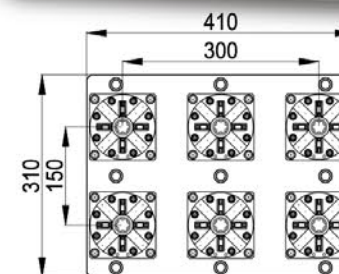
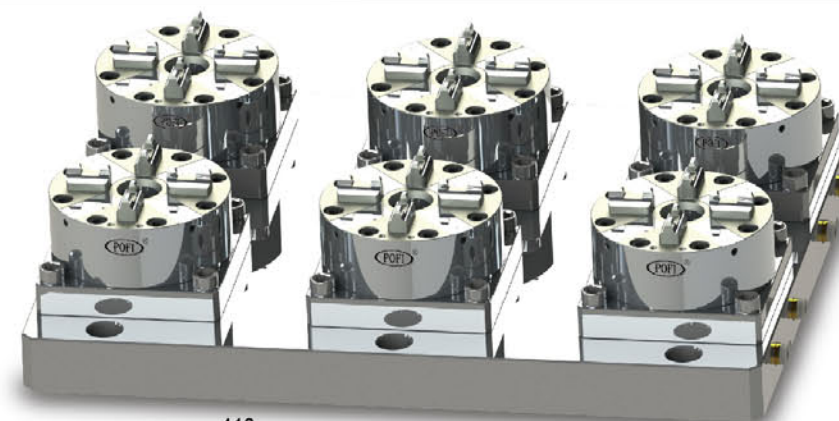
規格 SIZE	330X290x87mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤，帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N
氣閥控制 Switch	2控4 (即1個開關控制2個卡盤) 4 chucks control by 2 switch

品名: D100 4頭CNC氣動卡盤
4 IN 1 CNC PNEUMATIC CHUCK D100



D100氣動卡盤系列 PNEUMATIC CHUCK

XP-G0007

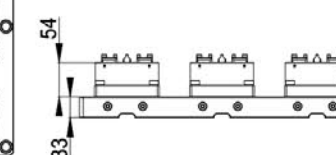
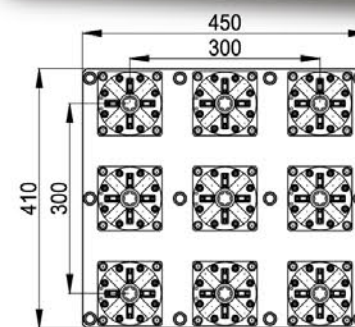
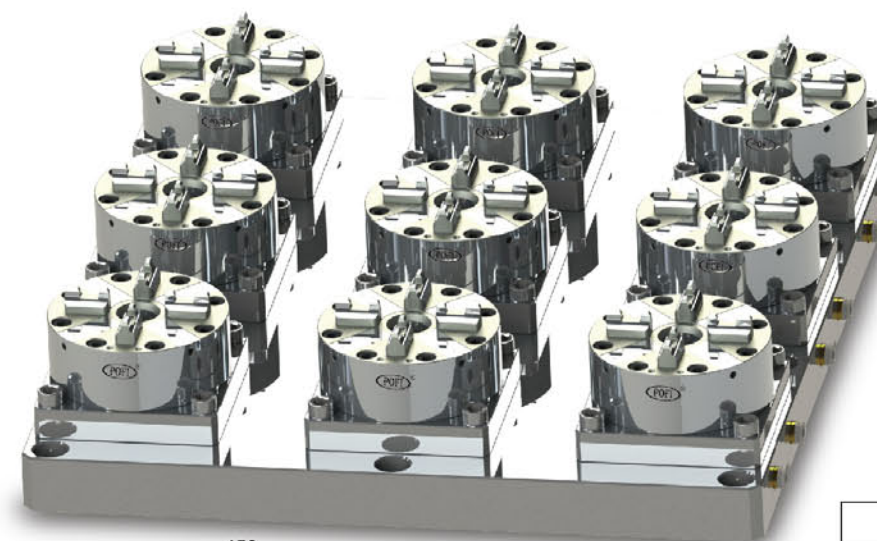


規格參數表 SPECIFICATION

規格 SIZE	410X310x87mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤，帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N
氣閥控制 Switch	2控6 (即1個開關控制3個卡盤) 6 chucks control by 2 switch

品名: D100 6頭CNC氣動卡盤 6 IN 1 CNC PNEUMATIC CHUCK D100

XP-G0008



規格參數表 SPECIFICATION

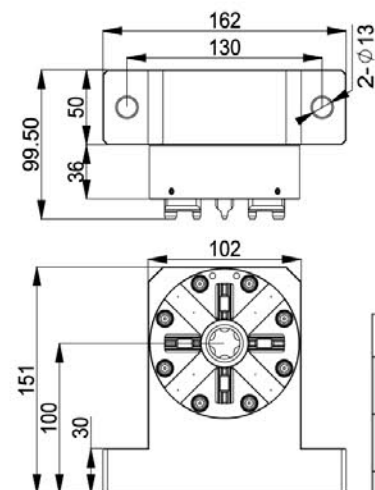
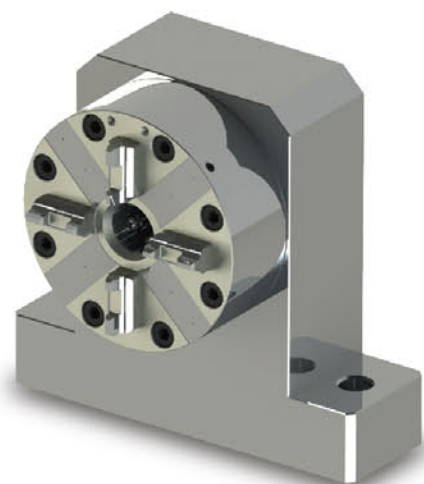
規格 SIZE	450X410x87mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤，帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N
氣閥控制 Switch	3控9 (即1個開關控制3個卡盤) 3 chucks control by 1 switch

品名: D100 9頭CNC氣動卡盤 9 IN 1 CNC PNEUMATIC CHUCK D100



D100氣動卡盤系列 PNEUMATIC CHUCK

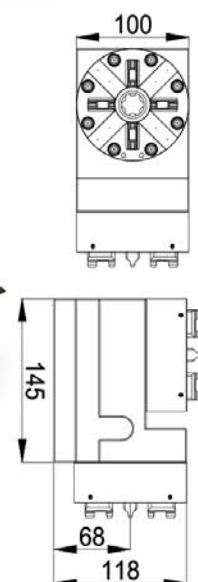
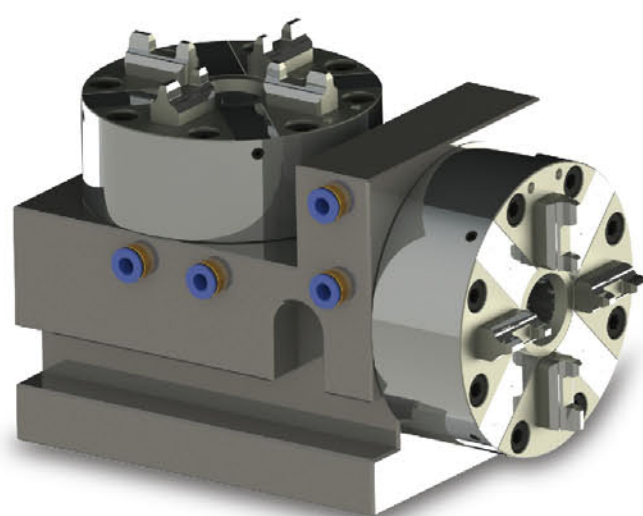
XP-G0009



規格參數表 SPECIFICATION	
規格 SIZE	162x99.5x151mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N

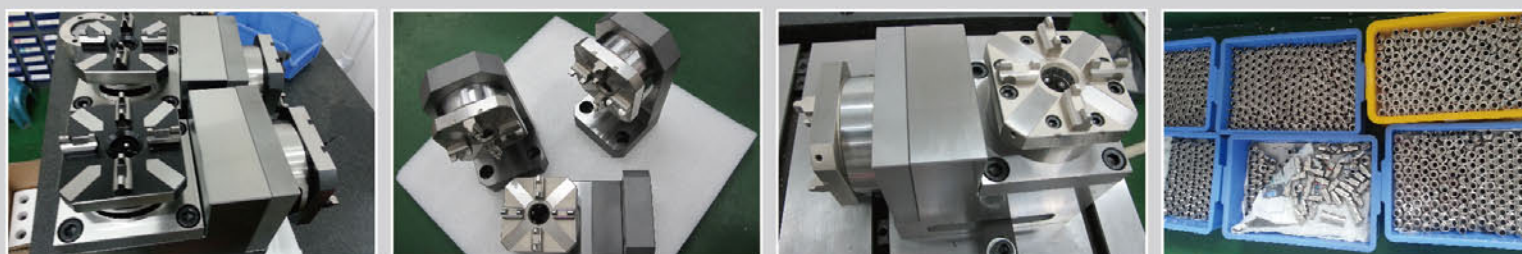
品名: D100 曲頭氣動卡盤
D100 Vertical Pneumatic Chuck

XP-G0010



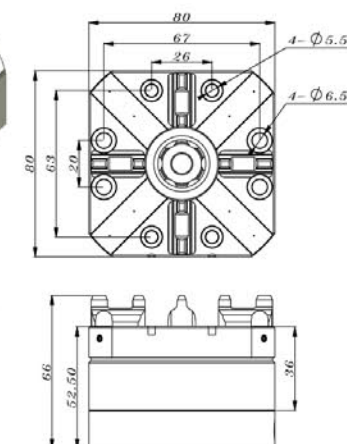
規格參數表 SPECIFICATION	
規格 SIZE	145x100x118mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	10000牛頓 10000N

品名: D100 橫立氣動卡盤
D100 Horizontal & Vertical Pneumatic Chuck



80方型氣動卡盤系列 80MM SQUARE PNEUMATIC CHUCK

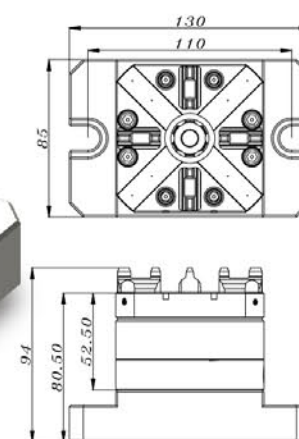
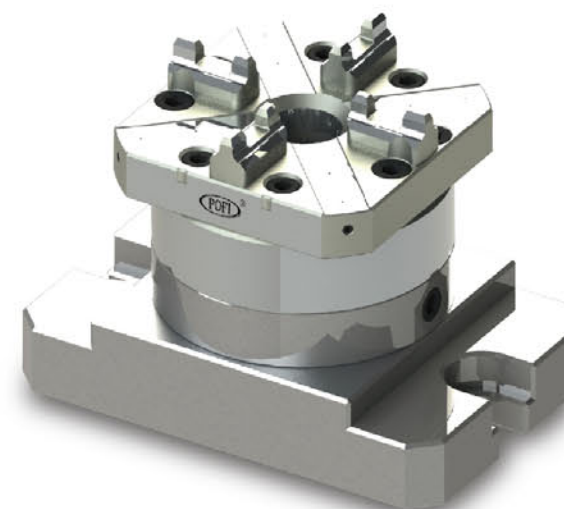
PO-E0001



規格參數表 SPECIFICATION	
規格 SIZE	80X80X66mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	6000牛頓 6000N

品名: 80方型單頭氣動卡盤 80 mm Square Pneumatic Chuck

PO-E0005



規格參數表 SPECIFICATION	
規格 SIZE	130x85x94mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	6000牛頓 6000N

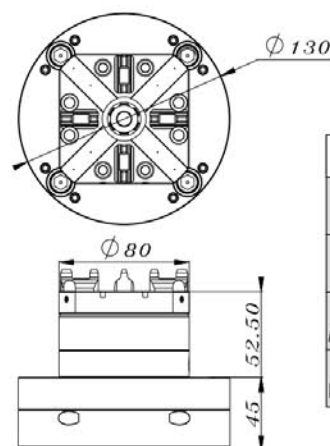
品名: 80方型CNC氣動卡盤 80 mm Square CNC Pneumatic Chuck





80方型氣動卡盤系列 80mm Square Pneumatic Chuck

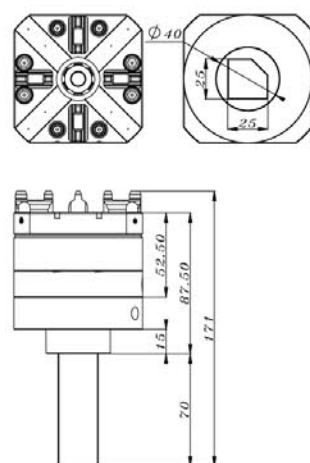
PO-E0008



規格參數表 SPECIFICATION	
規格 SIZE	Φ130x97.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	6000牛頓 6000N

品名: 80方型EDM氣動卡盤 80mm EDM Pneumatic Chuck

PO-E0009



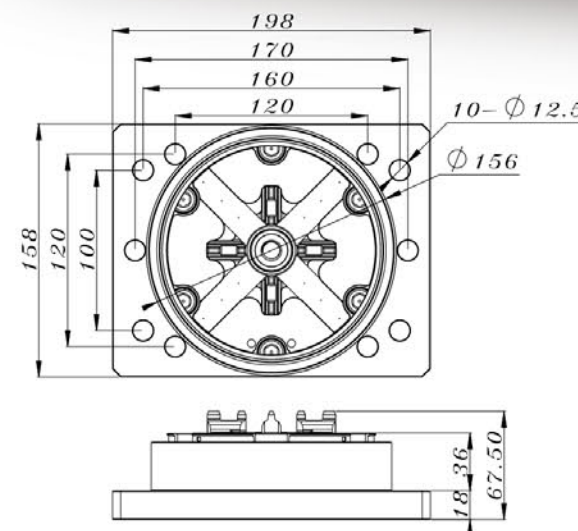
規格參數表 SPECIFICATION	
規格 SIZE	80x80x171mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	6000牛頓 6000N

品名: 80方型EDM氣動卡盤(帶連接杆)
80 mm Square EDM Pneumatic Chuck(With Connecting Rod)



D150氣動卡盤系列 PNEUMATIC CHUCK

PO-R0001



規格參數表 SPECIFICATION	
規格 SIZE	198x158x67.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	15000牛頓 15000N

品名: D150氣動卡盤
D150 Pneumatic Chuck With Base





小型氣動卡盤系列 PNEUMATIC CHUCK

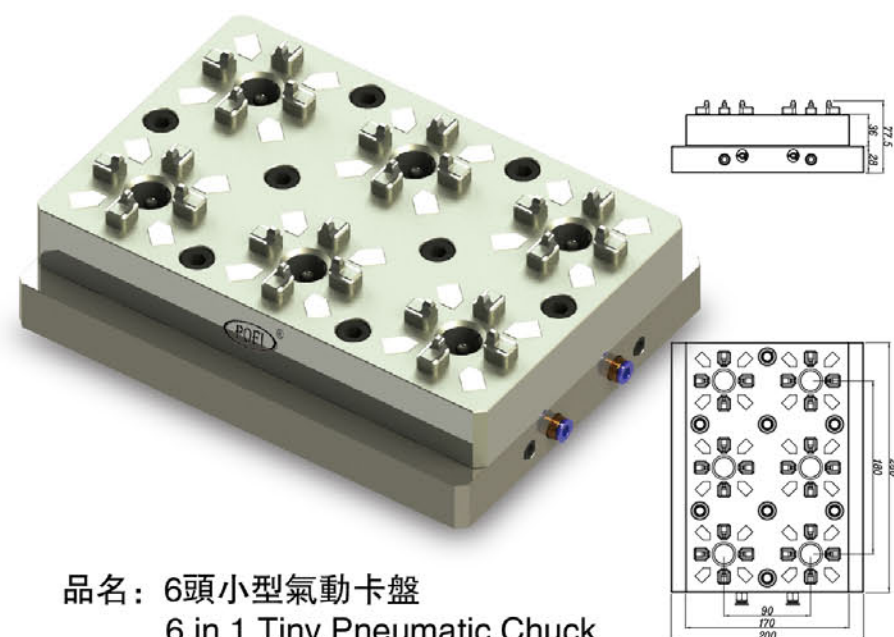
PO-F0002



規格參數表 SPECIFICATION	
規格 SIZE	200x170x77.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	6000牛頓 6000N
氣閥控制 Switch	1控4 (即1個開關控制4個卡盤) 4 chucks control by 1 switch

品名: 4頭小型氣動卡盤
4 in 1 Tiny Pneumatic Chuck

PO-F0003



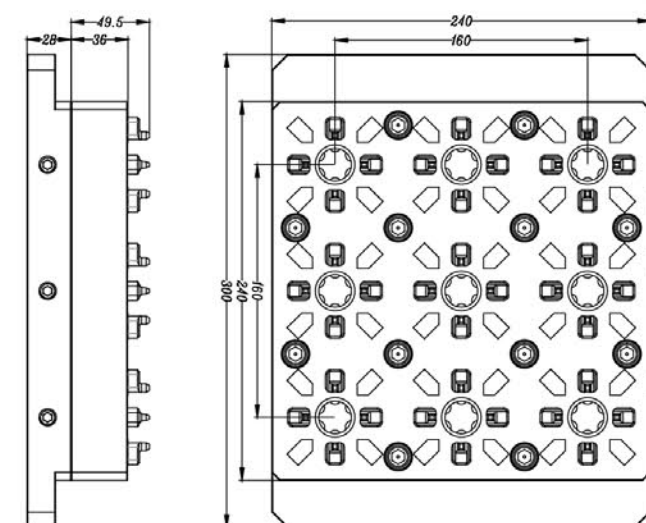
規格參數表 SPECIFICATION	
規格 SIZE	260x200x77.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, With AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	6000牛頓 6000N
氣閥控制 Switch	2控6 (即1個開關控制3個卡盤) 3 Chucks Control by 1 Switch, Total 2 Switch

品名: 6頭小型氣動卡盤
6 in 1 Tiny Pneumatic Chuck



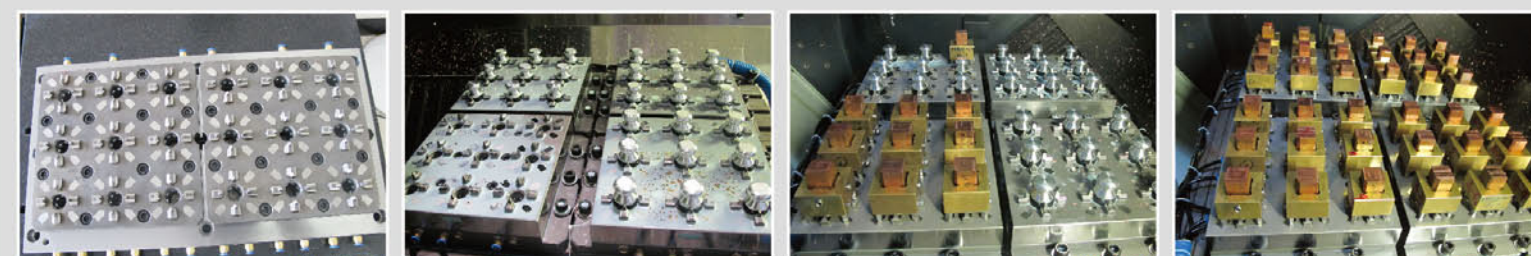
小型氣動卡盤系列 PNEUMATIC CHUCK

PO-F0001



規格參數表 SPECIFICATION	
規格 SIZE	300x240x77.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	6000牛頓 6000N
氣閥控制 Switch	3控9 (即1個開關控制3個卡盤) 3 Chucks Control By 1 Switch, Total 3 Switch

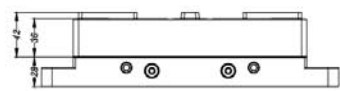
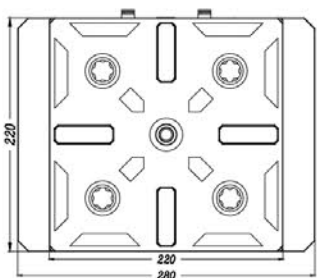
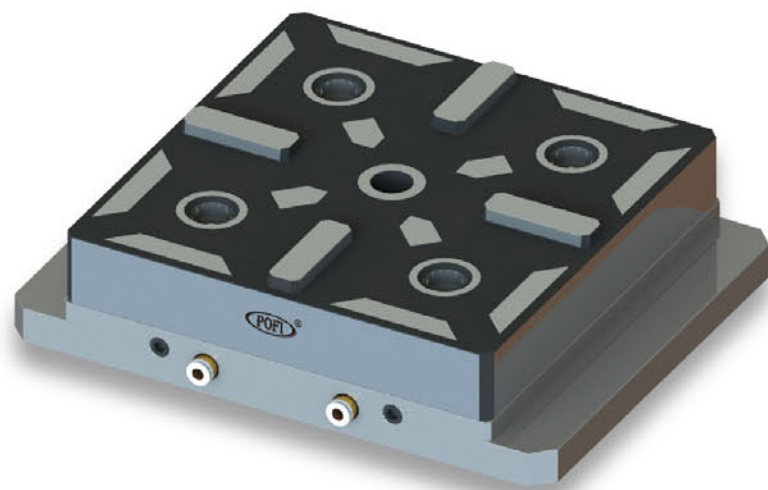
品名: 9頭小型氣動卡盤 9 in 1 Tiny Pneumatic Chuck





重型氣動卡盤系列 HEAVY DUTY PNEUMATIC CHUCK

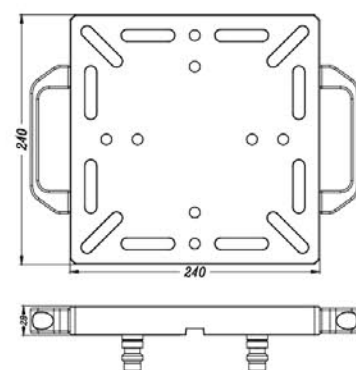
PO-H0001



規格參數表 SPECIFICATION	
規格 SIZE	280x220x64mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 AIR PRESSURE REQUIRE	6公斤, 帶吹氣清潔功能 6 Bar, with AIR CLEANING FUNCTION
鎖緊力 FORCE POWER	24000牛頓 24000N

品名: 重型氣動卡盤 Heavy Duty CNC Pneumatic Chuck

PO-H0002



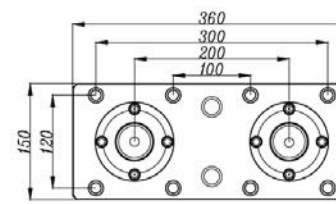
規格參數表 SPECIFICATION	
規格 SIZE	240x240x63.2mm
主體材料 MATERIAL	420不銹鋼 48~52HRC Stainless Steel 420
應用 Application	裝夾工件用, 配合XP-H0001卡盤使用 To Hold The Work Piece, Must Use With PO-H0001 Heavy Duty Pneumatic Chuck

品名: 重型卡盤托板
Heavy Duty Pallet(Use With PO-H0001)



2頭重力型氣動卡盤系列 HEAVY DUTY PNEUMATIC CHUCK

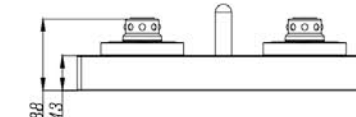
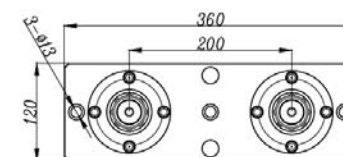
PO-J0001



規格參數表 SPECIFICATION	
規格 SIZE	360x150x55mm
主體材料 MATERIAL	日本優質鉻鋼 57~60 HRC NIPPON STAINLESS STEEL
底板材料 MATERIAL	420不銹鋼 48~52HRC Stainless Steel 420
應用 Application	裝夾工件用, 配合XP-H0002使用 To Hold The Work Piece, Must Use With PO-J0002

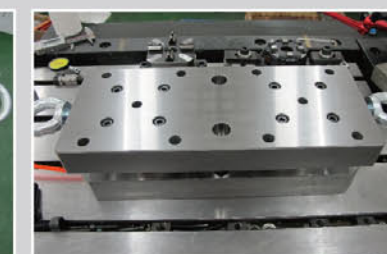
品名: 2頭重力型卡盤面板
2 Heads Heavy Duty Pneumatic Pallet (Use With PO-J0002)

PO-J0002



規格參數表 SPECIFICATION	
規格 SIZE	360x120x88mm
主體材料 MATERIAL	日本優質鉻鋼 57~60 HRC NIPPON STAINLESS STEEL
底板材料 MATERIAL	420不銹鋼 48~52HRC Stainless Steel 420
使用壓力 AIR PRESSURE REQUIRE	6公斤 6 Bar
鎖緊力 FORCE POWER	20000牛頓 20000N
應用 Application	適用CNC機床 Suitable For CNC

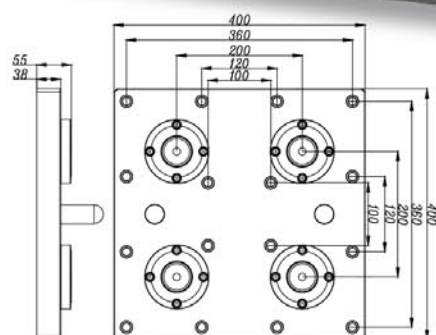
品名: 2頭重力型氣動卡盤底座
2 Heads Heavy Duty Pneumatic CNC Chuck





4頭重力型卡盤系列 HEAVY DUTY PNEUMATIC CHUCK

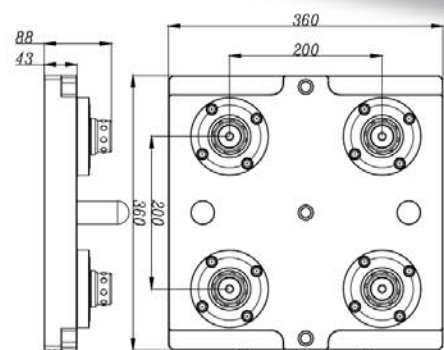
PO-J0003



規格參數表 SPECIFICATION	
規格 SIZE	360x150x55mm
主體材料 MATERIAL	日本優質鉻鋼 57~60 HRC NIPPON STAINLESS STEEL
底板材料 MATERIAL	420不銹鋼 48~52HRC Stainless Steel 420
應用 Application	裝夾工件用, 配合PO-H0004使用 To Hold The Work Piece, Must Use With PO-J0004

品名: 4頭重力型卡盤面板
4 Heads Heavy Duty Pneumatic Pallet (Use With PO-J0004)

PO-J0004



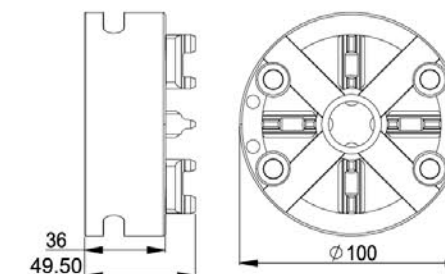
規格參數表 SPECIFICATION	
規格 SIZE	360x360x88mm
主體材料 MATERIAL	日本優質鉻鋼 57~60 HRC NIPPON STAINLESS STEEL
底板材料 MATERIAL	420不銹鋼 48~52HRC Stainless Steel 420
使用壓力 AIR PRESSURE REQUIRE	6公斤 6 Bar
鎖緊力 FORCE POWER	20000牛頓 20000N
應用 Application	適用CNC機床 Suitable For CNC

品名: 4頭重力型氣動卡盤底座
4 Heads Heavy Duty Pneumatic CNC Chuck



D100手動卡盤系列 MANUAL CHUCK

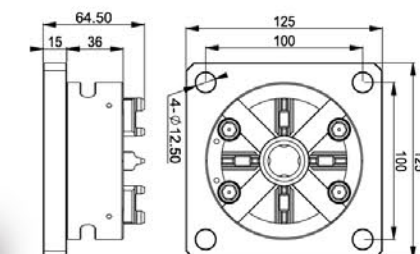
PO-K0010



規格參數表 SPECIFICATION	
規格 SIZE	Φ 100x49.5mm
主體材料 MATERIAL	日本優質鉻鋼 57~60 HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N
附帶配件 Included	不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

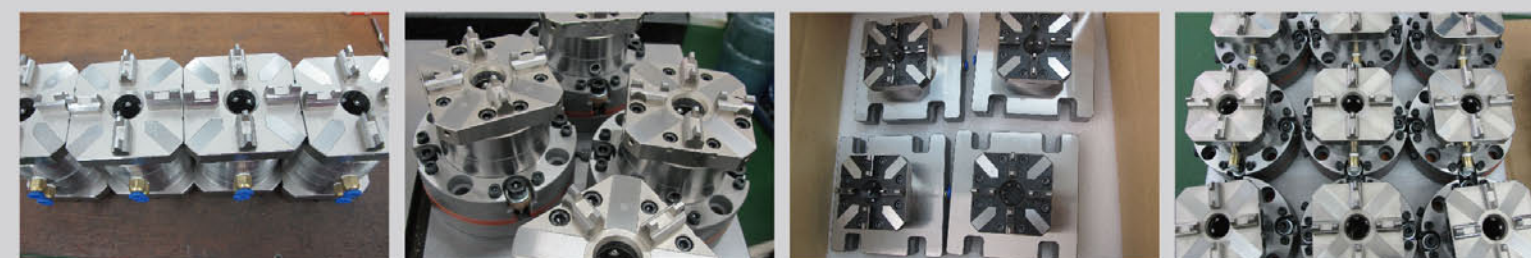
品名: D100單頭手動卡盤
Manual Chuck D100(Quick Chuck 100P)

PO-K0011



規格參數表 SPECIFICATION	
規格 SIZE	125x125x64.5mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N
附帶配件 Included	防屑鉛塞 x1 AL Plug x1 pcs 不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

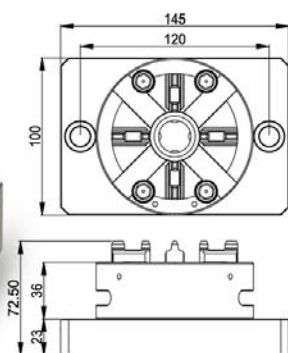
品名: D100手動卡盤(配多用途底板)
Manual Chuck D100 With Standard Base





D100手動卡盤系列 MANUAL CHUCK

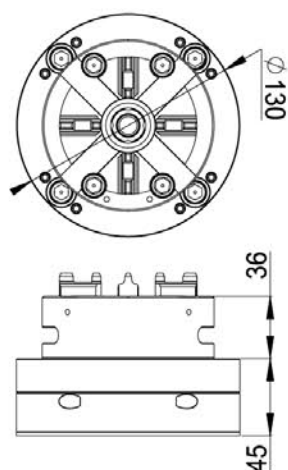
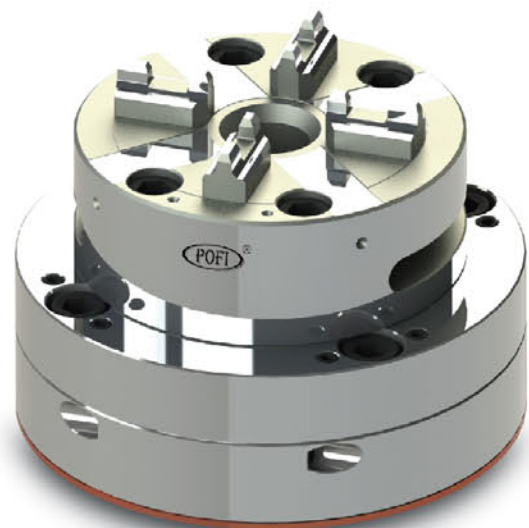
PO-K0012



規格參數表 SPECIFICATION	
規格 SIZE	145x100x72.5mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N
附帶配件 Included	 防屑鉛塞 x1 AL Plug x1 pcs  不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

品名: D100 CNC手動卡盤
Manual Chuck D100 With CNC Base

PO-K0013



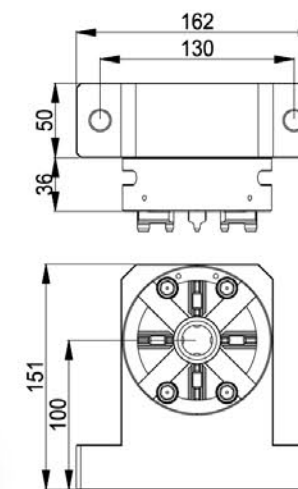
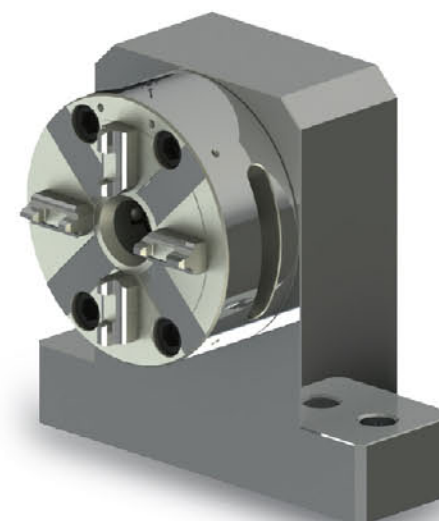
規格參數表 SPECIFICATION	
規格 SIZE	Φ 130x81mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N
附帶配件 Included	 不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

品名: D100 EDM手動卡盤
Manual Chuck D100 With EDM Base



D100手動卡盤系列 MANUAL CHUCK

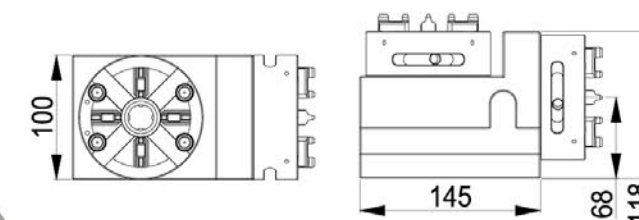
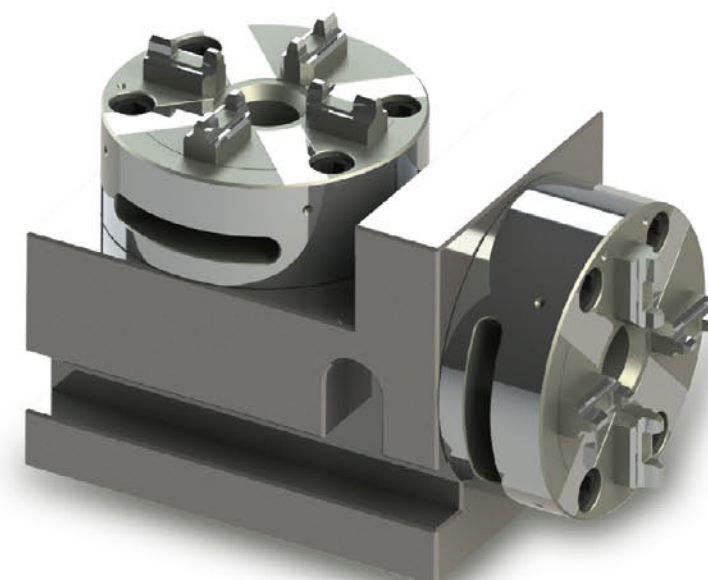
PO-K0014



規格參數表 SPECIFICATION	
規格 SIZE	162x86x151mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N
附帶配件 Included	 防屑鉛塞 x1 AL Plug x1 pcs  不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

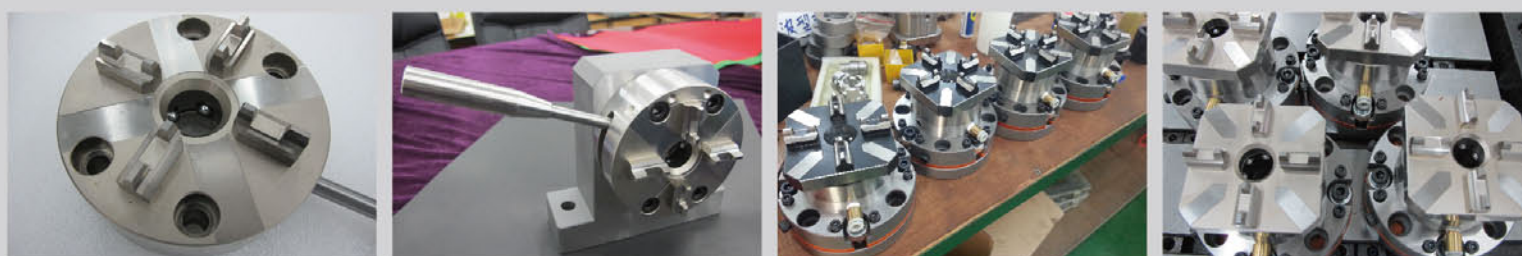
品名: D100曲頭手動卡盤 Vertical Manual Chuck D100

PO-K0015



規格參數表 SPECIFICATION	
規格 SIZE	145x100x118mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N
附帶配件 Included	 防屑鉛塞 x2 AL Plug x2 pcs  不銹鋼手柄 x2 Stainless Steel Handle x2 pcs

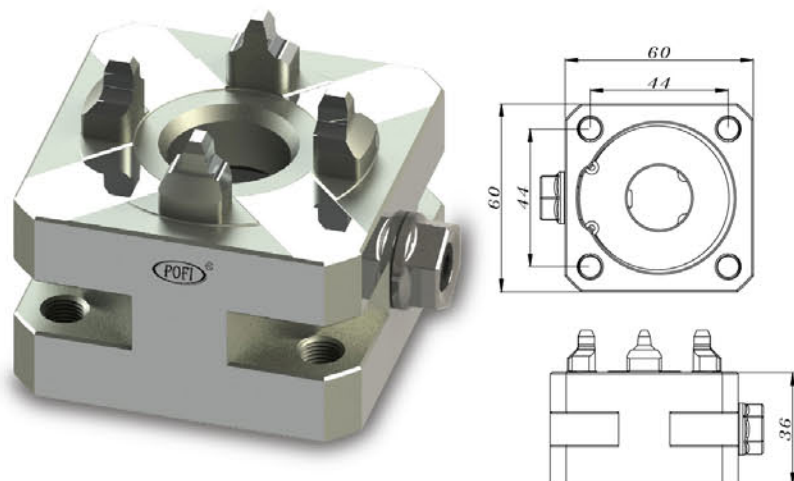
品名: D100橫立手動卡盤
Horizontal & Vertical Manual Chuck D100





小型手動卡盤系列 (螺絲鎖緊) MANUAL CHUCK

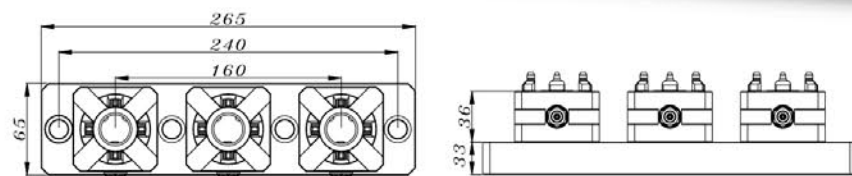
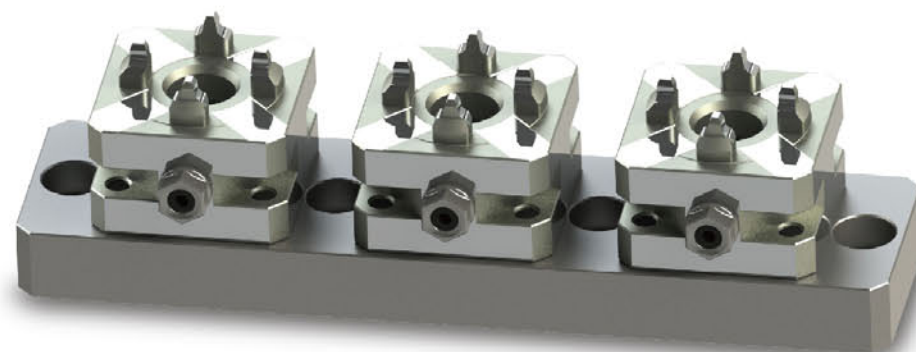
PO-S0001



規格參數表 SPECIFICATION	
規格 SIZE	60x60x36mm
主體材料 MATERIAL	進口優質不銹鋼 57~60 HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4500牛頓 4500N
應用 Application	最新設計, 用六角匙鎖緊不易鬆脫, 適用各類機床 Latest Design, Not Easy To Loose

品名: 小型手動卡盤(螺絲鎖緊)
Manual Chuck D50(Screw Locking)

PO-S0002



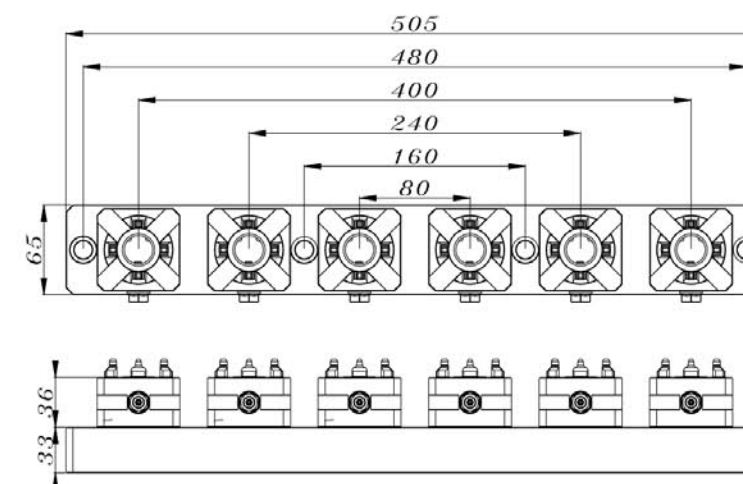
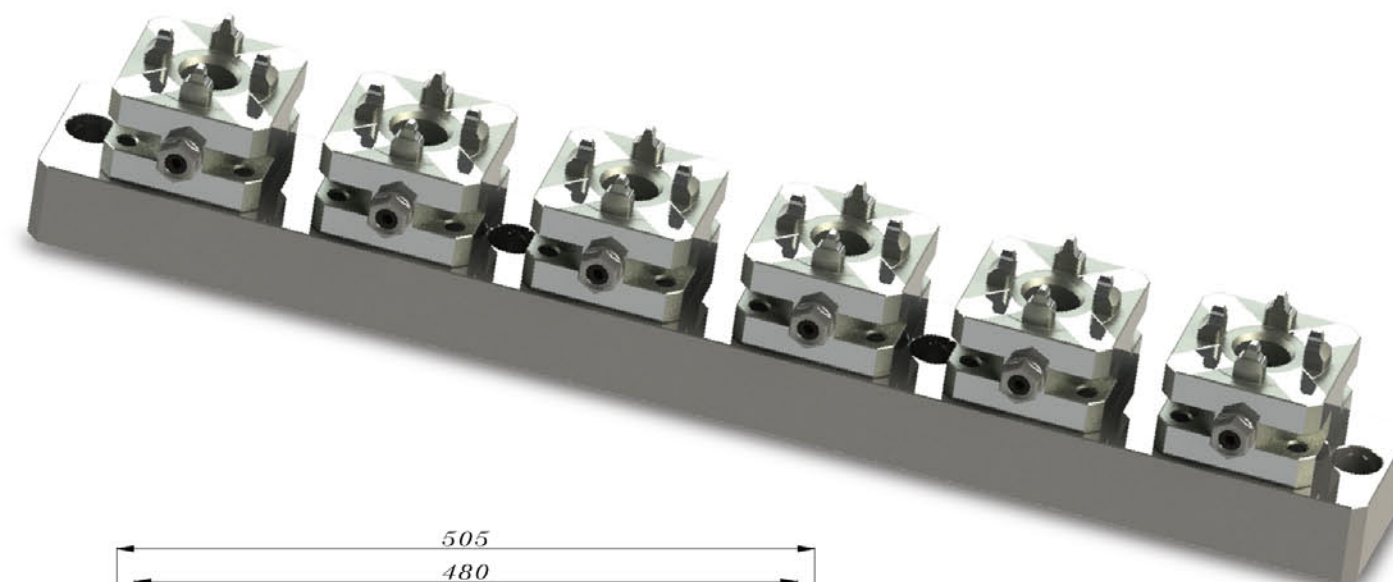
規格參數表 SPECIFICATION	
規格 SIZE	265x65x69mm
主體材料 MATERIAL	進口優質不銹鋼 57~60 HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4500牛頓 4500N

品名: 3頭小型手動卡盤(螺絲鎖緊)
3 in 1 Manual Chuck D50(Screw Locking)



小型手動卡盤系列 (螺絲鎖緊) MANUAL CHUCK

PO-S0003

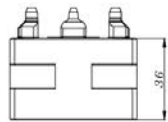
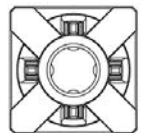
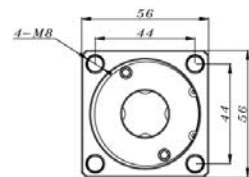


規格參數表 SPECIFICATION	
規格 SIZE	505x65x69mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4500牛頓 4500N

品名: 6頭小型手動卡盤(螺絲鎖緊)
6 in 1 Manual Chuck D50 (Screw Locking)



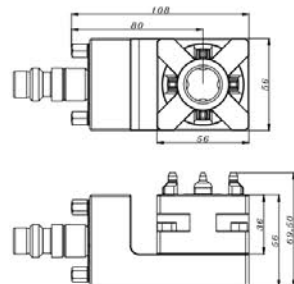
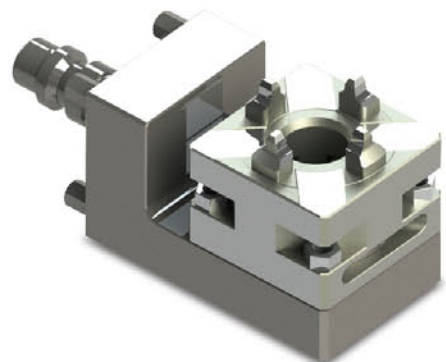
PO-L0001



規格參數表 SPECIFICATION	
規格 SIZE	56x56x36mm
主體材料 MATERIAL	進口優質不銹鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4000牛頓 4000N
附帶配件 Included	不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

品名：小型手動卡盤(手柄鎖緊)
Quick Chuck 50

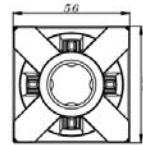
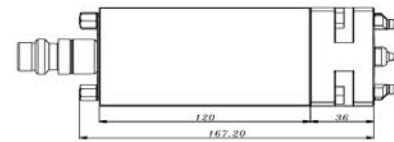
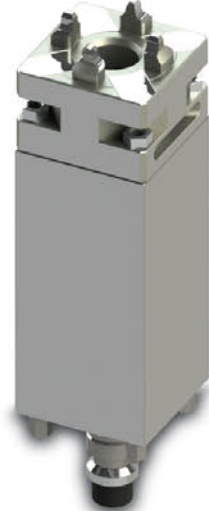
PO-L0005



規格參數表 SPECIFICATION	
規格 SIZE	56x69.5x108mm
主體材料 MATERIAL	進口優質不銹鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4000牛頓 4000N
附帶配件 Included	不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

品名：小型轉向EDM手動卡盤(手柄鎖緊)
Vertical EDM Quick Chuck 50

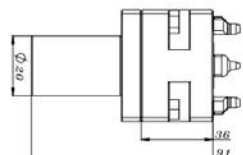
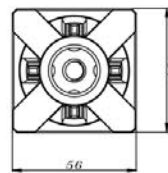
PO-L0003



規格參數表 SPECIFICATION	
規格 SIZE	167.2x56x56mm
主體材料 MATERIAL	進口優質不銹鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4000牛頓 4000N
附帶配件 Included	不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

品名：小型加長EDM手動卡盤(手柄鎖緊)
Quick Chuck 50 With Extension Rod

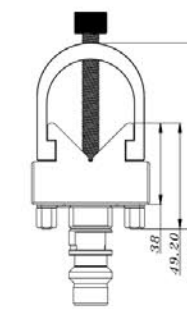
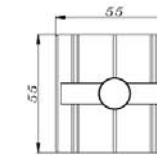
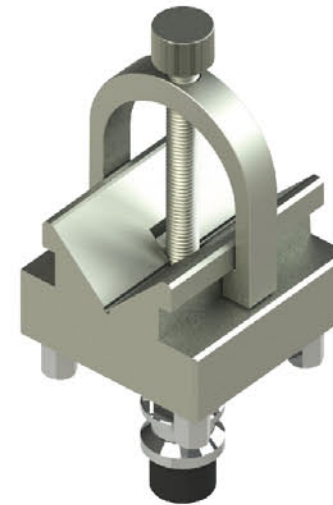
PO-L0006



規格參數表 SPECIFICATION	
規格 SIZE	56x56x91mm
主體材料 MATERIAL	進口優質不銹鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4000牛頓 4000N
附帶配件 Included	不銹鋼手柄 x1 Stainless Steel Handle x1 pcs

品名：小型EDM手動卡盤(手柄鎖緊-帶連接杆)
Quick Chuck 50(With Connect Rod)

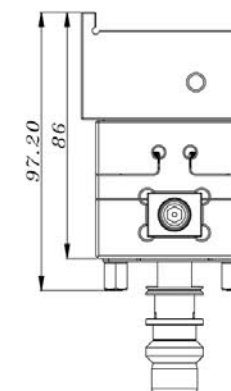
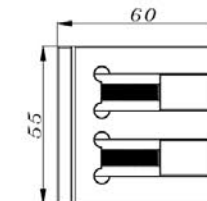
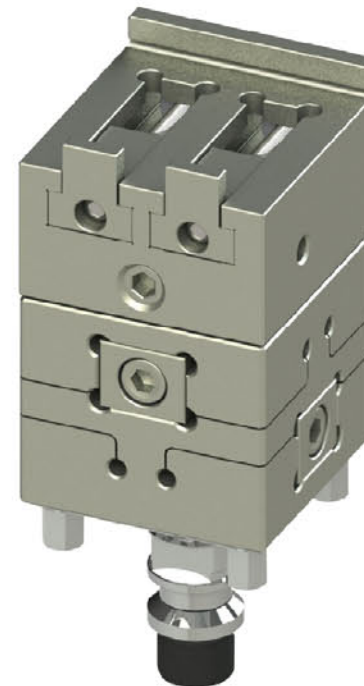
PO-T0001



規格參數表 SPECIFICATION	
規格 SIZE	55x55x86.5mm
主體材料 MATERIAL	420不銹鋼 50-53HRC Stainless Steel 420
出廠要求 TOLERANCE	同心度 ±0.005mm Concentricity Tolerance ±0.005mm
應用 APPLICATION	適用EDM、WEDM機床 Suitable For EDM/WEDM

品名：V型座線切割夾頭 V-Shape Wire Cut EDM Holder

PO-T0002

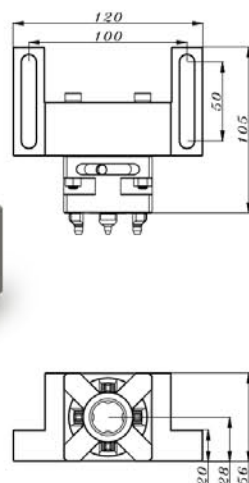
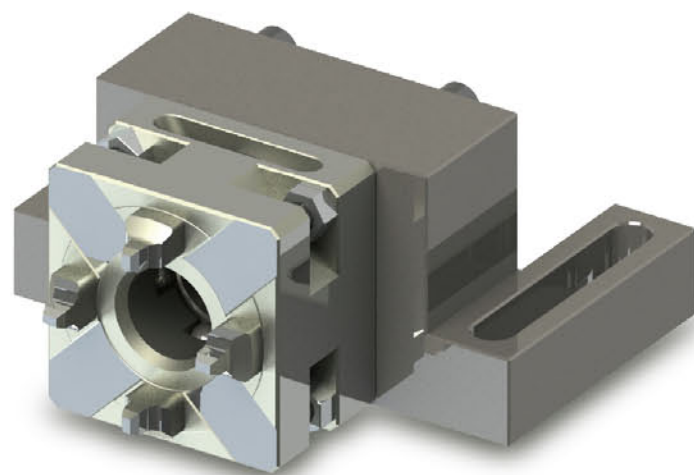


規格參數表 SPECIFICATION	
規格 SIZE	60x55x97.2mm
主體材料 MATERIAL	420不銹鋼 50-53HRC Stainless Steel 420
功能 FUNCTION	3軸多向微調, 夾持小型工件 3 Axes Fine Adjustment, To Hold The Workpiece
應用 APPLICATION	適用WEDM機床 Suitable For WEDM

品名：3向微調線切割夾具 3 Axes High Precision Control Jig



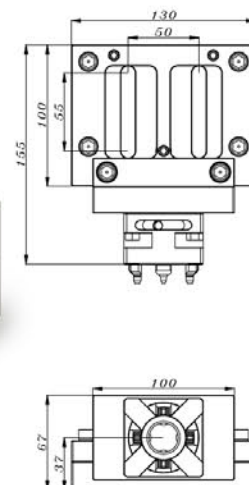
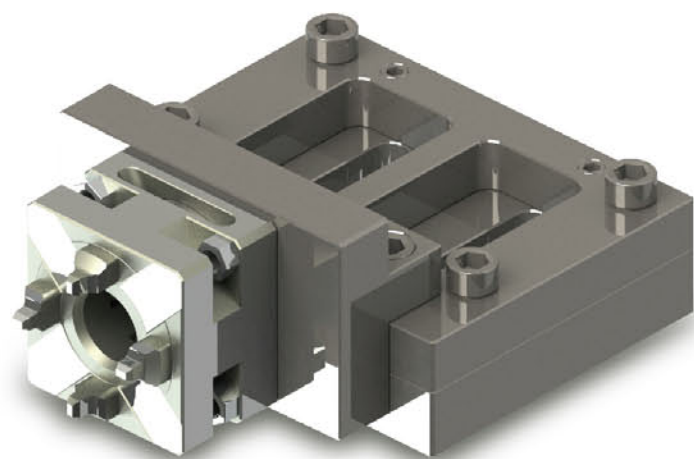
PO-T0003



規格參數表 SPECIFICATION	
規格 SIZE	120x150x56mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4000牛頓 4000N
附帶配件 INCLUDED	不銹鋼手柄 x1 Stainless Steel Handle x1 pcs
應用 APPLICATION	適用EDM、WEDM機床 Suitable For EDM/WEDM

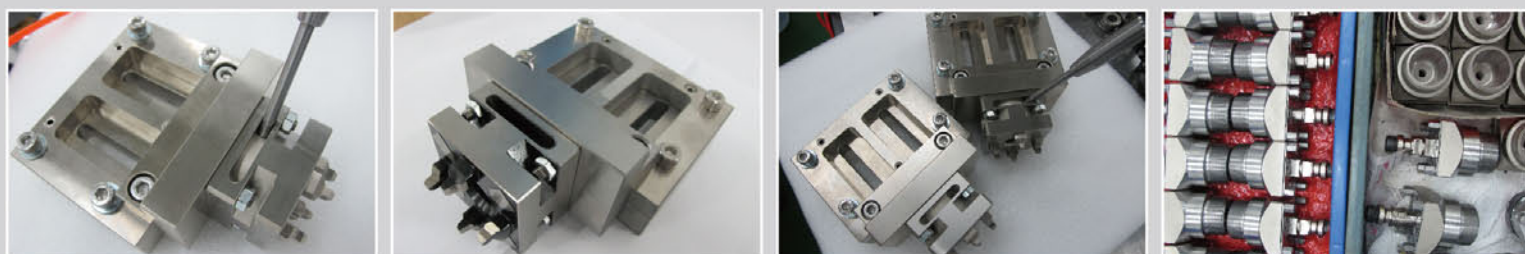
品名：固定式綫切割夾具 Fixed Wire-Cut EDM Chuck

PO-T0004

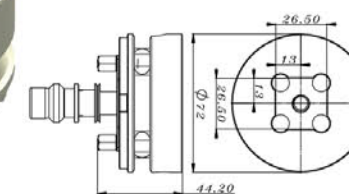


規格參數表 SPECIFICATION	
規格 SIZE	130x155x67mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	4000牛頓 4000N
附帶配件 INCLUDED	不銹鋼手柄 x1 Stainless Steel Handle x1 pcs
應用 APPLICATION	可微調，適用EDM、WEDM機床 Suitable For EDM/WEDM

品名：可調式綫切割夾具 Adjustable WEDM Chuck



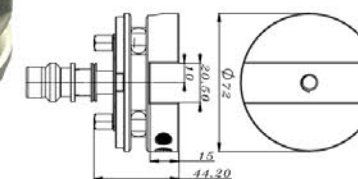
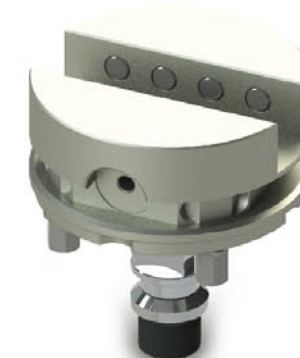
PO-U0001



規格參數表 SPECIFICATION	
規格 SIZE	D72x44.2mm
主體材料 MATERIAL	420 不銹鋼 Stainless Steel 420
硬度 HARDNESS	30~36HRC

品名：D72 ITS 25方型不銹鋼夾頭
D72 ITS S25 Stainless Holder

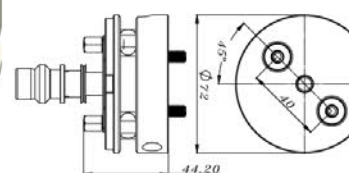
PO-U0002



規格參數表 SPECIFICATION	
規格 SIZE	D72x44.2mm
主體材料 MATERIAL	420 不銹鋼 Stainless Steel 420
硬度 HARDNESS	30~36HRC

品名：D72 ITS U20槽型不銹鋼夾頭
D72 ITS U20 Stainless Holder

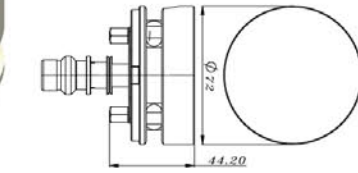
PO-U0003



規格參數表 SPECIFICATION	
規格 SIZE	D72x44.2mm
主體材料 MATERIAL	420 不銹鋼 Stainless Steel 420
硬度 HARDNESS	30~36HRC

品名：D72 ITS 平面不銹鋼夾頭(帶自鎖螺絲)
D72 ITS Flat Stainless Steel Holder(screw lock)

PO-U0004

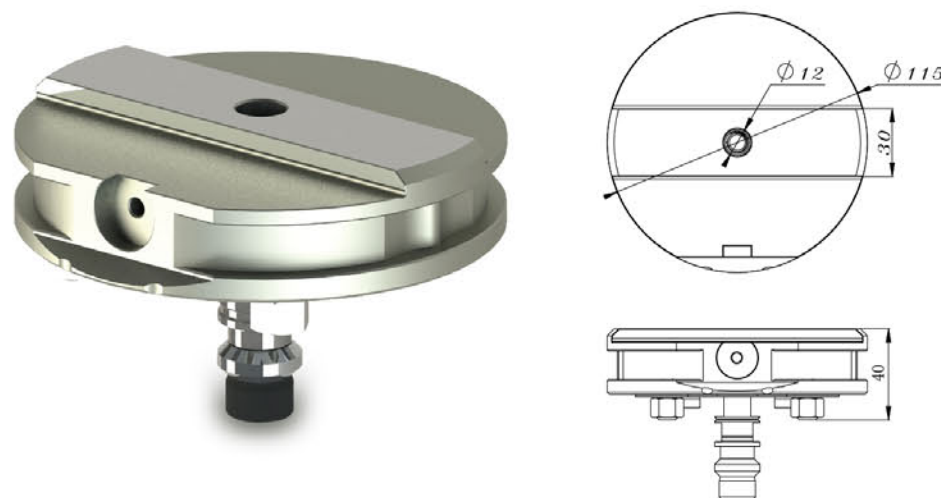


規格參數表 SPECIFICATION	
規格 SIZE	D72x44.2mm
主體材料 MATERIAL	420 不銹鋼 Stainless Steel 420
硬度 HARDNESS	30~36HRC

品名：D72 ITS 平面不銹鋼夾頭
D72 ITS Blank Stainless Steel Holder



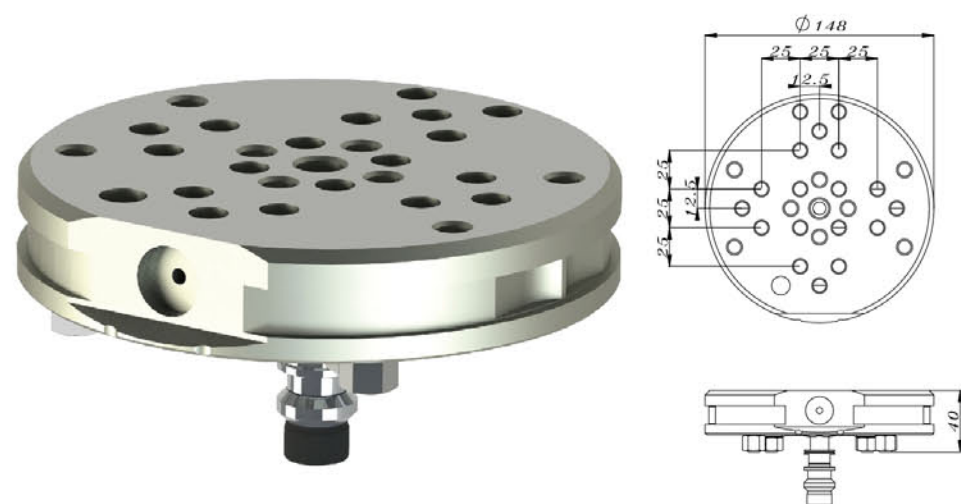
PO-U0005



規格參數表 SPECIFICATION	
規格 SIZE	D115x40mm
主體材料 MATERIAL	420 不銹鋼 Stainless Steel 420
硬度 HARDNESS	48~52HRC
裝配 ASSEMBLY	G型定位片 G Plate
出廠要求 FACTORY REQUIREMENTS	全部倒角、調平 All Chamfers, Leveling

品名: D115 ITS 零位基準座 D115 ITS Reference Pallets

PO-U0006

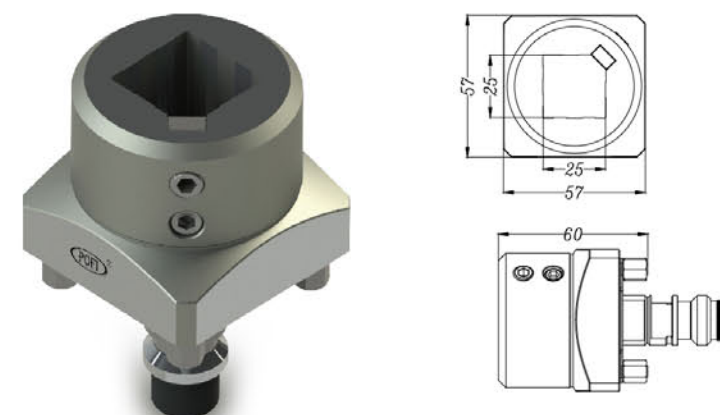


規格參數表 SPECIFICATION	
規格 SIZE	D148x40mm
主體材料 MATERIAL	420 不銹鋼 Stainless Steel 420
硬度 HARDNESS	30~36HRC
裝配 ASSEMBLY	G型定位片 G Plate
出廠要求 FACTORY REQUIREMENTS	全部倒角、調平 All Chamfers, Leveling

品名: D148 ITS 平面夾頭 D148 ITS G R 25 Pallet



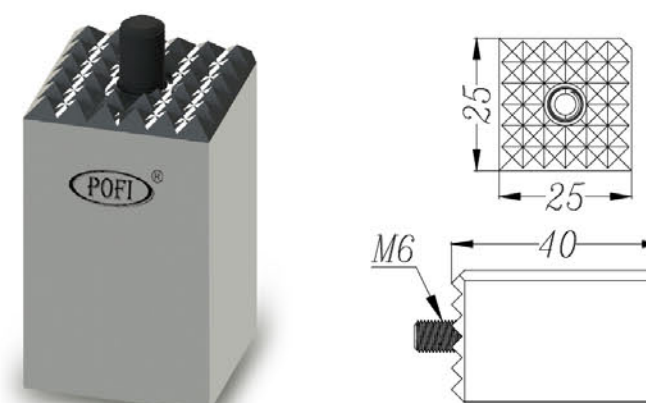
PO-M0001



規格參數表 SPECIFICATION	
規格 SIZE	57x57x60mm
主體材料 MATERIAL	420 不銹鋼 48~52HRC Stainless Steel 420

品名: 25方型EDM電極夾具
25mm Square Electrode Holder for EDM Machining

PO-M0002



規格參數表 SPECIFICATION	
規格 SIZE	25x25x40mm
主體材料 MATERIAL	420 不銹鋼 48~52HRC Stainless Steel 420

品名: 25型尖齒方塊 25mm Sharp Tooth Rod

PO-M0003



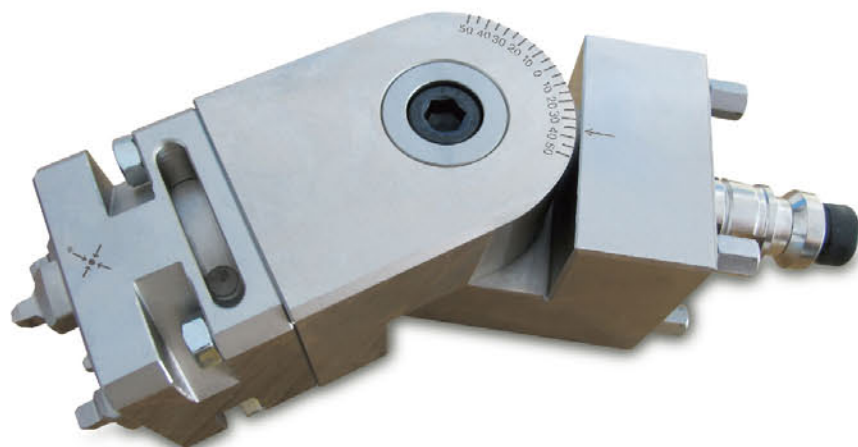
規格參數表 SPECIFICATION	
規格 SIZE	52x52x78mm
主體材料 MATERIAL	420 不銹鋼 48~52HRC Stainless Steel 420
附帶配件 Included	Φ12鎖嘴1個 Φ12 Collet 1pcs
公差要求 Tolerance	裝夾電極後同心度 ± 0.015(延長50mm) After Assemble Copper Electrode, Concentricity Tolerance ± 0.015mm

品名: ER32鎖嘴夾具
ER-32 Collet Holder



專用夾具系列 SPECIAL HOLDER

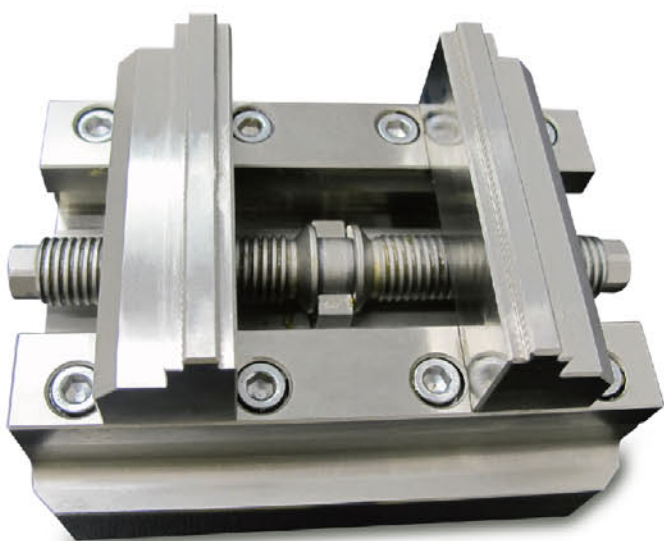
PO-V0001



規格參數表 SPECIFICATION	
規格 SIZE	170x53x53mm
主體材料 MATERIAL	420 不銹鋼 48-52HRC Stainless Steel 420
功能 APPLICATION	可擺動角度 $\pm 50^\circ$ 以 5° 為一個單位 Rotatable degree ± 50 , 5 Degree Gap Each Mark

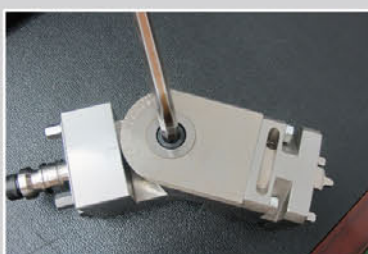
品名：加工入水口專用夾具 Angled Clamping Unit

PO-V0002



規格參數表 SPECIFICATION	
規格 SIZE	130x100x80mm
主體材料 MATERIAL	420 不銹鋼 48-52HRC Stainless Steel 420
功能 APPLICATION	裝配G型定位片，自鎖中心復位公差 $\pm 0.1\text{mm}$ With G Plate, Center Tolerance $\pm 0.1\text{mm}$

品名：中心卡盤 Center Vice



專用夾具系列 SPEICAL HOLEDR

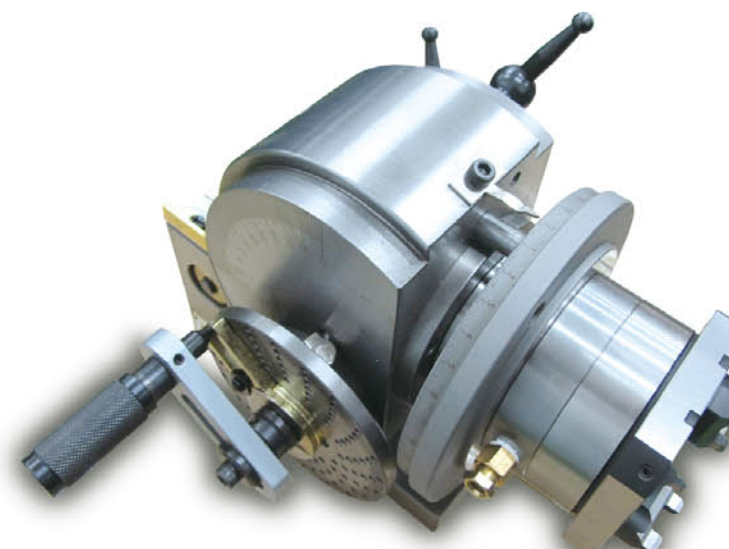
PO-V0003



規格參數表 SPECIFICATION	
規格 Name	170x95x60mm
主體材料 Material	420 不銹鋼 48-52HRC Stainless Steel 420
功能 Function	可事先預調，裝配G型定位片 Able to Pre-adjust, Assemble With G Plate
應用 Application	適用檢測臺，EDM或CMM機床，不適宜CNC加工 Suitable for EDM, CMM

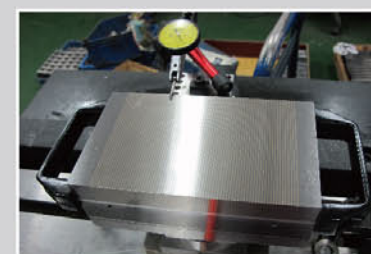
品名：磁盤夾具 Magnetic Pallet

PO-V0004

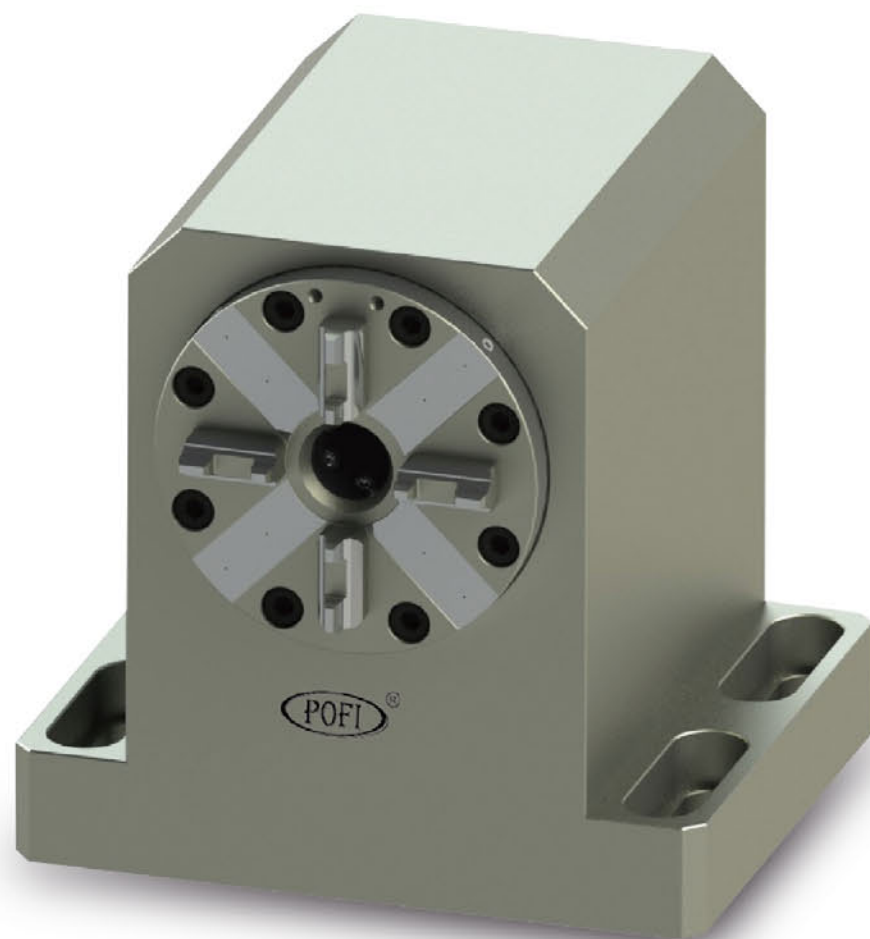


規格參數表 SPECIFICATION	
規格 Name	240x130x90mm
主體材料 Material	420 不銹鋼 48-52HRC Stainless Steel 420

品名：80方形萬能分度氣動卡盤
360 Degree Rotatable Pneumatic Chuck 80



PO-V0005

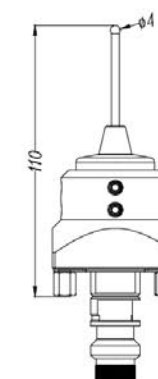


- 90度自動轉向;
- Automatic 90 Degree Rotating
- 氣壓推動，機械動作運行;
- Operating by Air Pressure, Mechanical Action
- 獨立卡盤，不需要連接機床;
- Combine With Chuck
- 適用於四軸加工。
- Aviliable to Use In 4 Axes Machining

品名：D100自動轉角度機械卡盤
Automatic Rotate Pneumatic Chuck D100 (spin in each 90 degree)



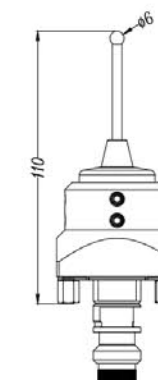
PO-N0001



品名：D4鎢鋼珠中心棒
D4 Centering Sensor

規格參數表 SPECIFICATION	
規格 Name	51x51x110mm
主體材料 Material	420不銹鋼 32~36HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.002\text{mm}$ Concentricity Tolerance $\pm 0.002\text{mm}$

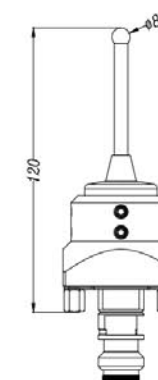
PO-N0002



品名：D6鎢鋼珠中心棒
D6 Centering Sensor

規格參數表 SPECIFICATION	
規格 Name	51x51x110mm
主體材料 Material	420不銹鋼 32~36HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.002\text{mm}$ Concentricity Tolerance $\pm 0.002\text{mm}$

PO-N0003

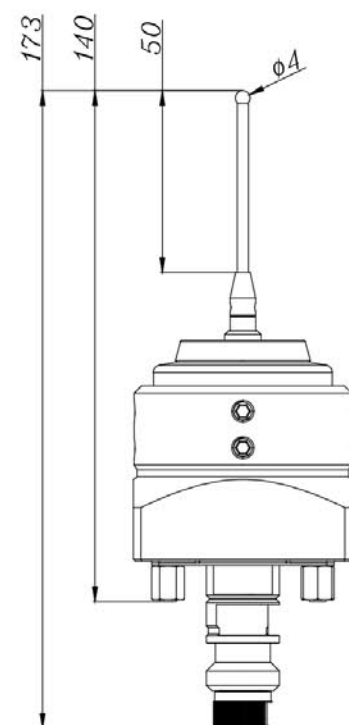


品名：D8鎢鋼珠中心棒
D8 Centering Sensor

規格參數表 SPECIFICATION	
規格 Name	51x51x120mm
主體材料 Material	420不銹鋼 32~36HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.002\text{mm}$ Concentricity Tolerance $\pm 0.002\text{mm}$



PO-N0004

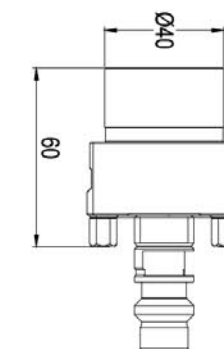
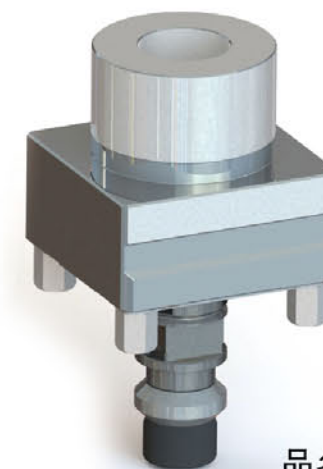


規格參數表 SPECIFICATION	
規格 Name	56x56x140mm
主體材料 Material	420不銹鋼 32~36HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.005\text{mm}$ Concentricity Tolerance $\pm 0.005\text{mm}$

品名：D4錫鋼珠彈性中心棒
D4 Spring Type Centering Sensor



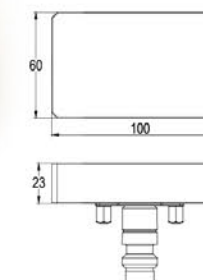
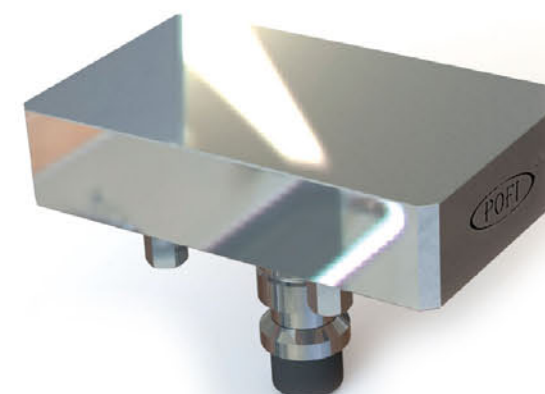
PO-N0005



規格參數表 SPECIFICATION	
規格 Name	51x51x60mm
主體材料 Material	420不銹鋼 48~52HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.002\text{mm}$ Concentricity Tolerance $\pm 0.002\text{mm}$

品名：50x50零位基準座 Gauging Pin

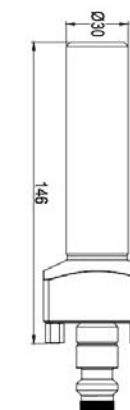
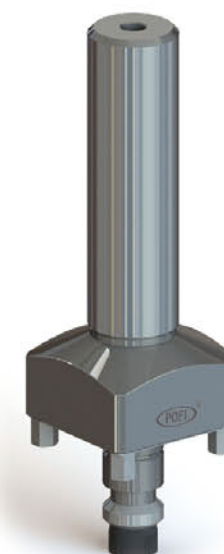
PO-N0006



規格參數表 SPECIFICATION	
規格 Name	100x60x23mm
主體材料 Material	420不銹鋼 48~52HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.002\text{mm}$ Concentricity Tolerance $\pm 0.002\text{mm}$

品名：100x60零位基準座 Parallel Gauging Pin

PO-N0007



規格參數表 SPECIFICATION	
規格 Name	$\Phi 30 \times 146\text{mm}$
主體材料 Material	420不銹鋼 48~52HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.005\text{mm}$ Concentricity Tolerance $\pm 0.005\text{mm}$

品名： $\Phi 30$ 柱型零位基準座 Checking Pin



分中檢測系列 CENTERING DEVICE

PO-P0001



品名：D4 EDM鎢鋼珠磁力分中球
D4 ball Magnatic Probe

規格參數表 SPECIFICATION	
規格 Name	Φ38x100mm
主體材料 Material	420不銹鋼 30~36HRC Stainless Steel 420

PO-P0002



品名：D6 EDM鎢鋼珠磁力分中球
D6 ball Magnatic Probe

規格參數表 SPECIFICATION	
規格 Name	Φ38x100mm
主體材料 Material	420不銹鋼 30~36HRC Stainless Steel 420

PO-P0003



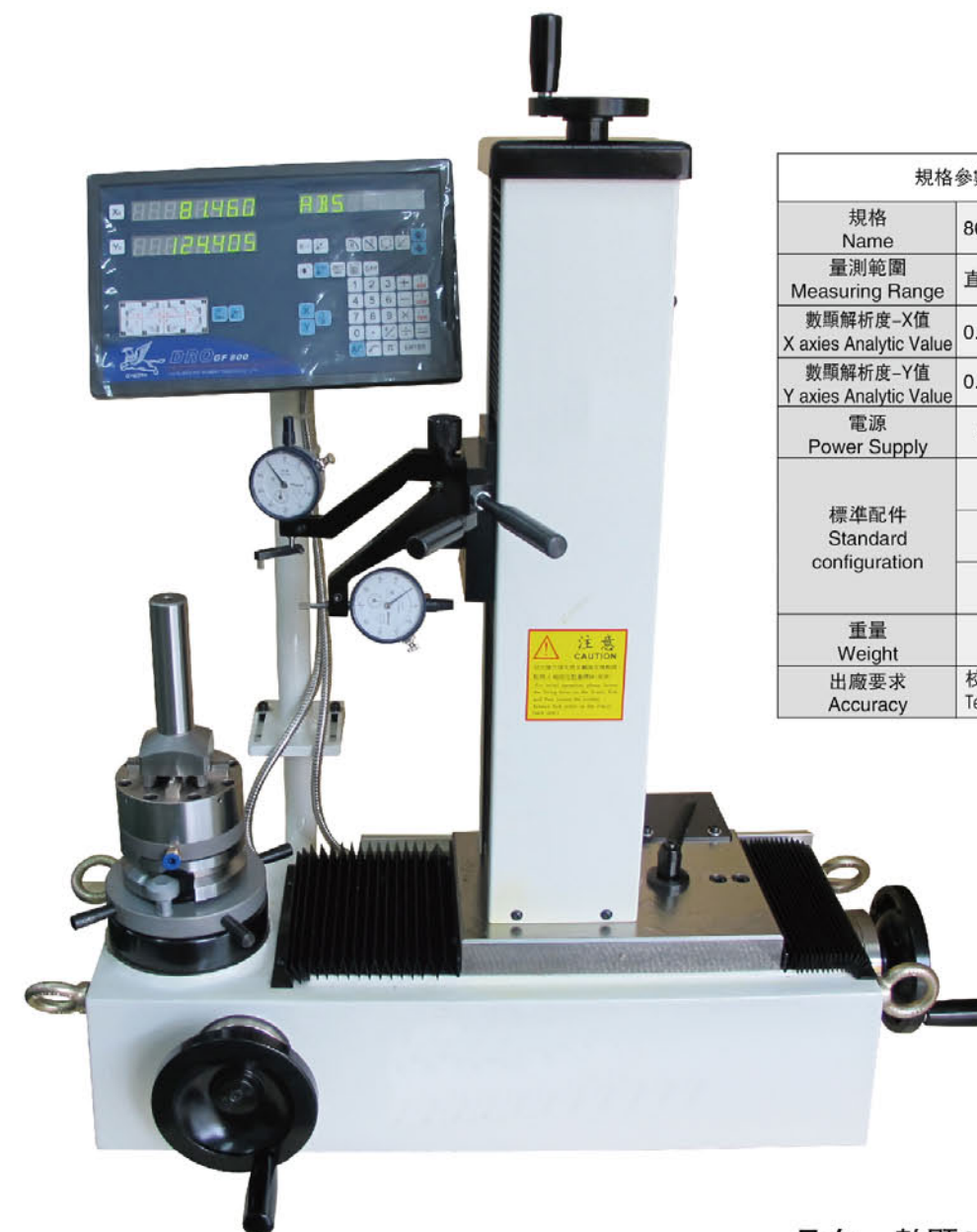
品名：D8 EDM鎢鋼珠磁力分中球
D8 ball Magnatic Probe

規格參數表 SPECIFICATION	
規格 Name	Φ38x100mm
主體材料 Material	420不銹鋼 30~36HRC Stainless Steel 420



夾具預調儀系列 3D Workpiece Detector

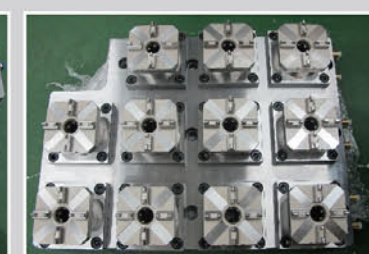
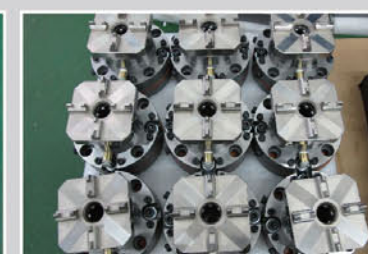
PO-W0001



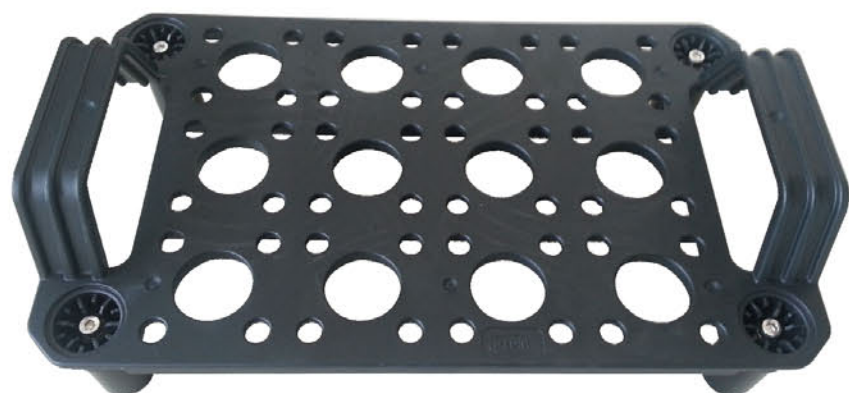
規格參數表 SPECIFICATION		
規格 Name	860x230x900mm	
量測範圍 Measuring Range	直徑 (X):300mm	高度 (Y):30~300mm
數顯解析度-X值 X axes Analytic Value	0.005mm	
數顯解析度-Y值 Y axes Analytic Value	0.005mm	
電源 Power Supply	AC 110V/220V	50HZ/60HZ
標準配件 Standard configuration	顯示器 Display	光學尺 Digital Readout
	校正棒 Test Bar	
	百分表 Dial Indicator	x 2pcs
重量 Weight	103kg	
出廠要求 Accuracy	校正棒120mm高 同心度 ± 0.01mm Test Bar 120 Height, Concentricity Tolerance ± 0.01mm	

注：詳細數據可參閱產品出廠說明書。

品名：數顯2軸夾具預調儀
3D Workpiece Detector



PO-X0001

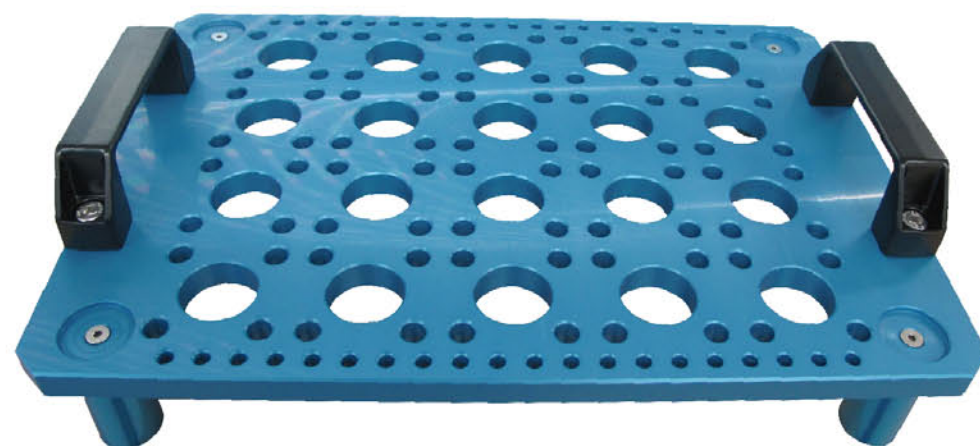


規格參數表 SPECIFICATION

規格 Size	210x190x60mm
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品名：1出12塑膠托架
Plastic Shelf For Standard Holder

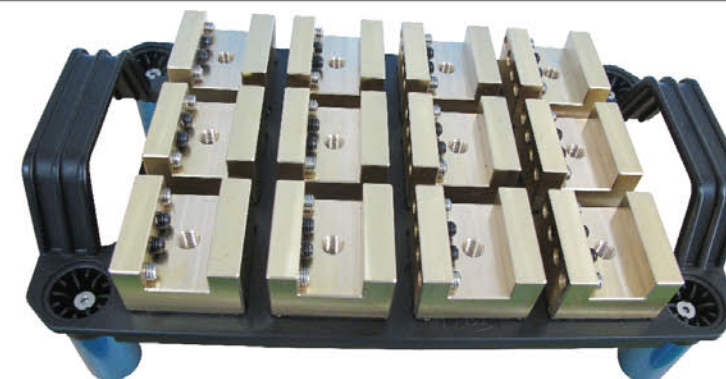
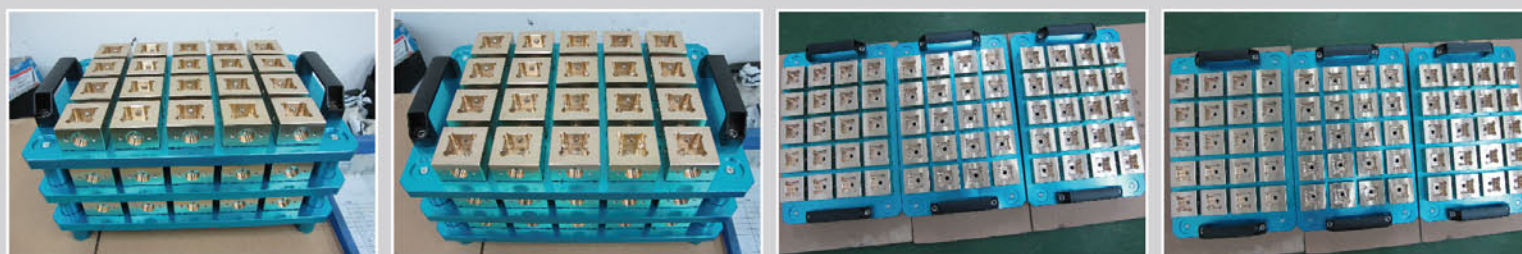
PO-X0002



規格參數表 SPECIFICATION

規格 Size	390x255x60mm
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品名：1出20鋁合金豪華托架
Aluminum Shelf for Standard Holder



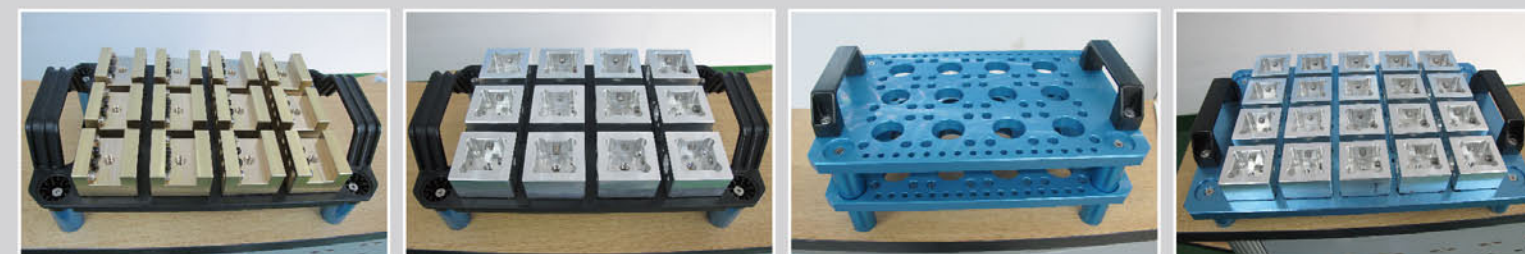
品名：1出12黃銅夾頭套裝
12 Pcs Standard Brass Holder' s Set Deal(With Plastic Shelf)



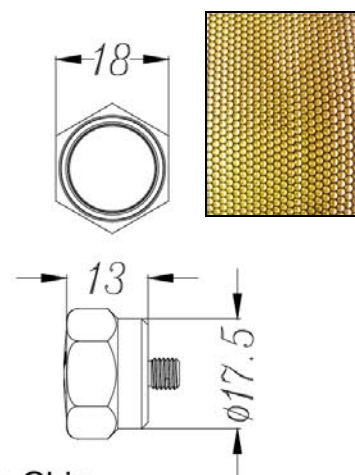
品名：1出12鋁合金夾頭套裝
12 Pcs Standard Aluminium Holder' s Set Deal(With Plastic Shelf)



品名：1出20鋁合金夾頭豪華套裝
20 Pcs Standard Aluminum Holders' Set Deal



PO-Q0001



Ионекс

Тольятти: (8482) 25-82-40, (8482) 25-82-85, (927) 775-49-65, (906) 128-12-68, tl@ionexedm.ru
Москва: (499) 782-61-17, (916) 627-56-24, (926) 300-12-42, msh@ionexedm.ru
Томск: (3822) 23-16-80, (909) 543-16-80, toms@ionexedm.ru

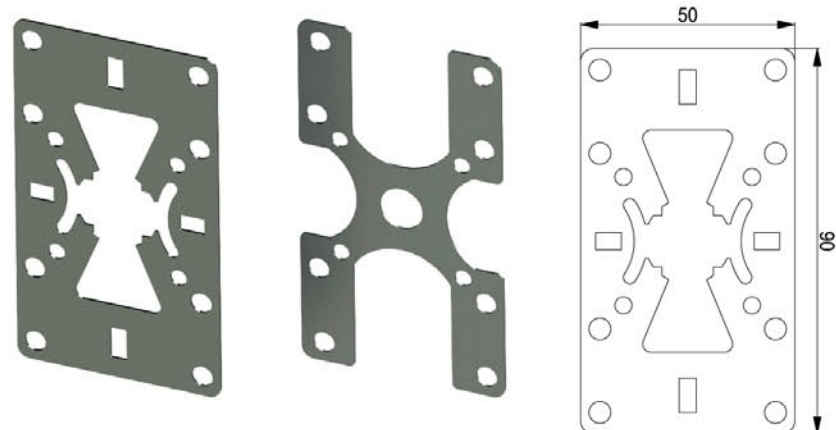
www.ionexedm.ru

規格參數表 SPECIFICATION

規格 Size	Φ 18x18mm
主體材料 Material	ABS

品名: 專用電子芯片 Electronic Chip

PO-A0004

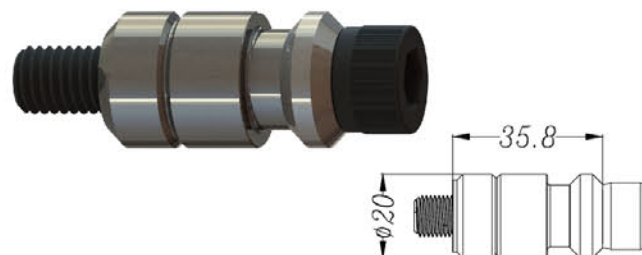


規格參數表 SPECIFICATION

規格 Size	50x90x0.6mm
硬度 HARDNESS	38~42HRC
附帶配件 Included	M5X16實心機米 H8加硬六角釘 M5x8杯頭

品名: 50x90定位片 Centering Plate 50x90

PO-Q0003



品名 Name 標準拉釘 Manual Spigot
材料 Stainless Steel 硬質不銹鋼 40-44 HRC

PO-Q0004



品名 Name 自動拉釘 Automatic Spigot
材料 Stainless Steel 硬質不銹鋼 40-44 HRC

PO-Q0009



品名 Name Φ 10膨脹定位銷 10 Expansion Positioning Pin
規格 Size Φ 10x30mm
材料 Material 硬質不銹鋼 Stainless Steel

PO-Q0010



品名 Name Φ 20膨脹定位銷 20 Expansion Positioning Pin
規格 Size Φ 20x50mm
材料 Material 硬質不銹鋼 Stainless Steel

PO-Q0011



品名 Name 1出4高身膠架 Shelf For 4 Pcs
規格 Size 120x120x45mm

PO-Q0005A



品名 Name 電極校正頭 (高精度) Electrode Calibration
規格 Size Ø100x110mm
應用 Application 裝配90定位片, 側推力20-30kg, 偏移公差0.05mm
With Centering Plate 90, Side Thrust 20-30kg, Deviation 0.05mm

PO-Q0013



品名 Name 拉釘環 Replacing Ring for Spigot
應用 Application 損耗件, 配合拉釘使用 To Replace The Consume Spigot's Ring



PO-Q0015



品名 防屑鋁塞
Name Swarf-proof Aluminum Plug
應用 防屑用
Application Use For Chuck

PO-Q0016



品名 日本扭力扳手
Name Torque Wrench(Japan)
產地 日本
Original Japan

PO-Q0017



品名 Airtac開關A
Name Air Chuck Switch(EDM Type)
產地 臺灣
Original Taiwan

PO-Q0018



品名 Airtac開關B
Name Air Chuck Switch(CNC Type)
產地 臺灣
Original Taiwan

PO-Q0022

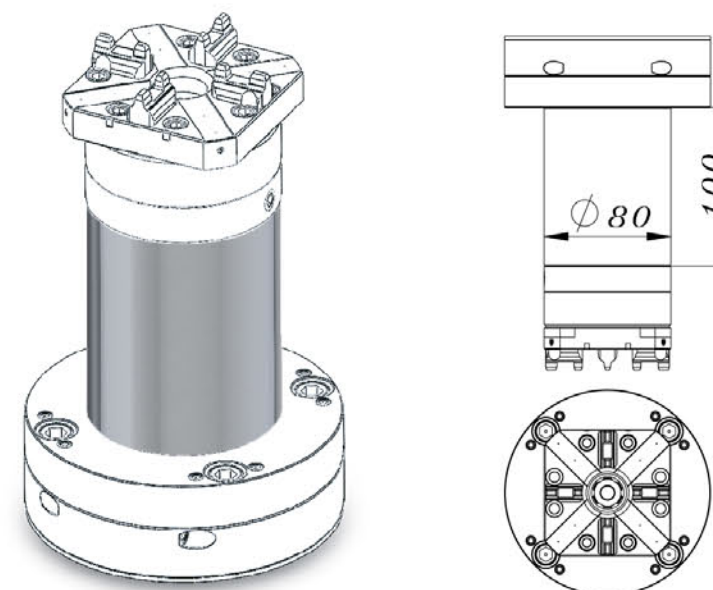


規格參數表 SPECIFICATION

規格 Size	250x90x60mm
主體材料 MATERIAL	420 不銹鋼 32~36HRC
應用 Application	方便電極裝夾尋中 centering the workpiece easily

品名：電極中心器 Workpiece centering device

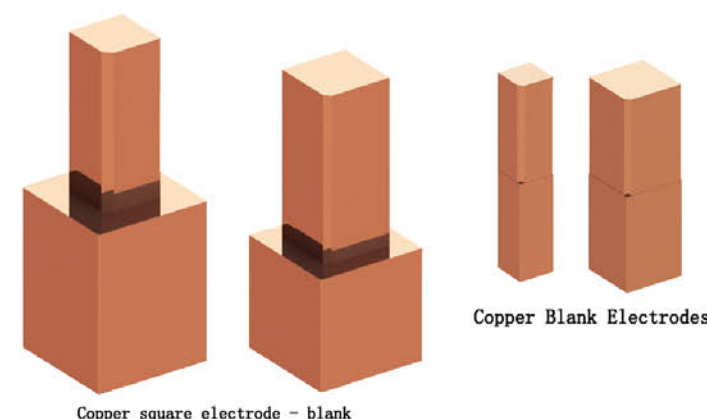
PO-Q0021



規格參數表 SPECIFICATION

規格 SIZE	D80x100mm
主體材料 MATERIAL	鋁合金 Aluminum

品名：EDM延長杆 Extension Arm For EDM Chuck

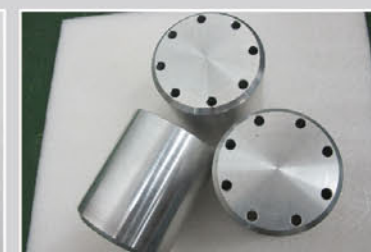
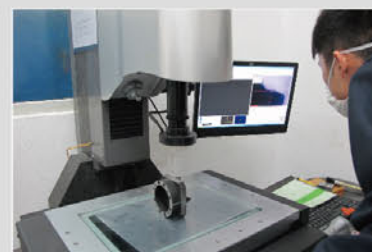
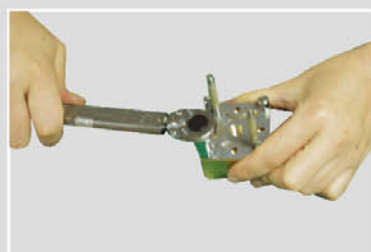


型號 Part number	規格 size	包裝 A set
PO-R0001	15x15x80	20Pcs/ a set
PO-R0002	25x25x75	20Pcs/ a set
PO-R0003	25x25x90	20Pcs/ a set

	柄長Shank	規格head	總長total length	包裝 A set
PO-R0004	15	20*20	75	10Pcs
PO-R0005	15	25*25	75	10Pcs
PO-R0006	15	30*30	75	10Pcs
PO-R0007	15	35*35	75	10Pcs
PO-R0008	15	40*40	75	10Pcs

	柄長Shank	規格head	總長total length	包裝 A set
PO-R0009	25	30x30	75	10Pcs
PO-R0010	25	30x30	90	10Pcs
PO-R0011	25	40x40	75	10Pcs
PO-R0012	25	40x40	90	10Pcs
PO-R0013	25	50x50	85	10Pcs

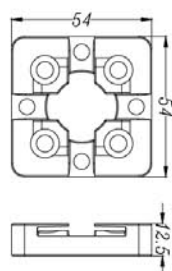
品名：進口黃銅電極 Copper Electrode



PO-3M0001

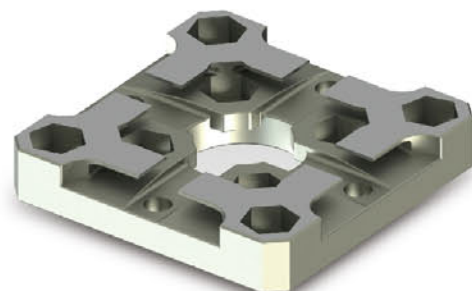


品名: 54x54定位片 3M Centering Plate 54x54

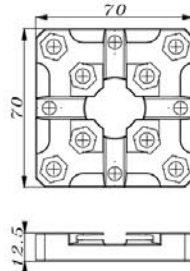


規格參數表 SPECIFICATION	
規格 Size	54x54x12.5mm
鑄件 Casting	臺灣鑄造 Taiwan Foundry
主體材料 Material	420不銹鋼 40~44HRC Stainless Steel 420

PO-3M0002

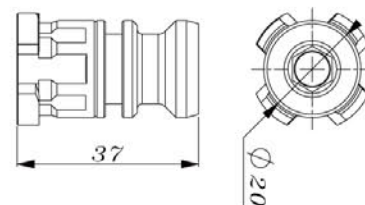


品名: 70x70定位片 3M Centering Plate 70x70



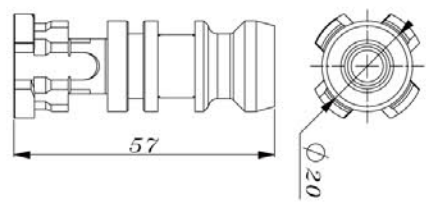
規格參數表 SPECIFICATION	
規格 Size	70x70x12.5mm
鑄件 Casting	臺灣鑄造 Taiwan Foundry
主體材料 Material	420不銹鋼 40~44HRC Stainless Steel 420

PO-3M0003



品名 Name	手動拉杆 3M Manual Spigot(Short)
材料 Material	硬質不銹鋼 48~52HRC Stainless Steel

PO-3M0004



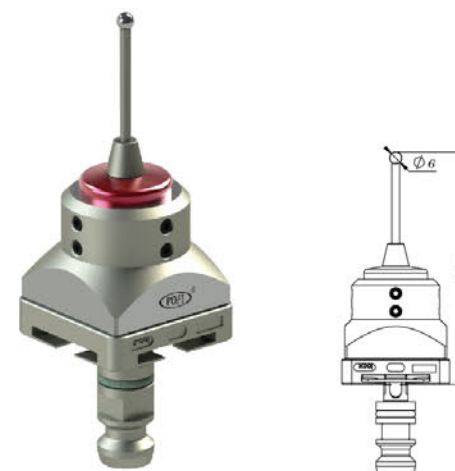
品名 Name	氣動拉杆 3M Automatic Spigot(Long)
材料 Material	硬質不銹鋼 48~52HRC Stainless Steel

PO-3M0005



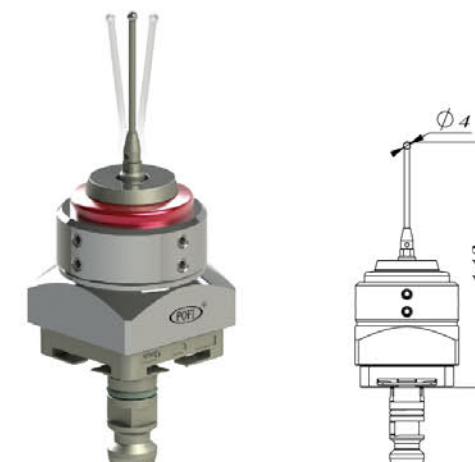
品名 Name	拉杆固定膠托 3M Spigot Plastic Part
材料 Material	ABS
應用 Application	連接固定用

PO-3M0006



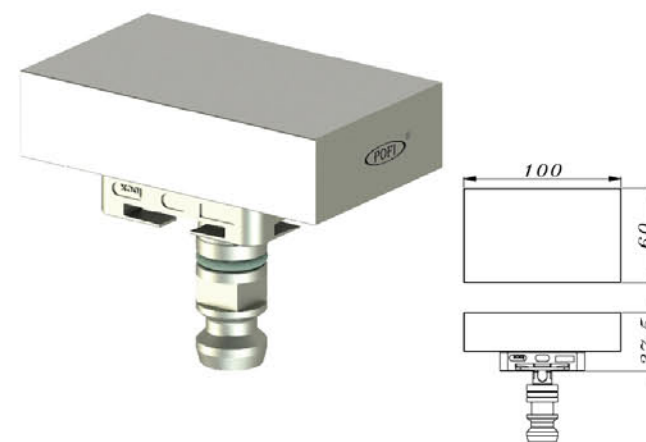
品名 Name	D6錫鋼珠中心棒 D6 Centering Sensor (3M)
規格 Size	54x54x120mm
主體材料 Material	420不銹鋼 32~36HRC Stainless Steel 420

PO-3M0007



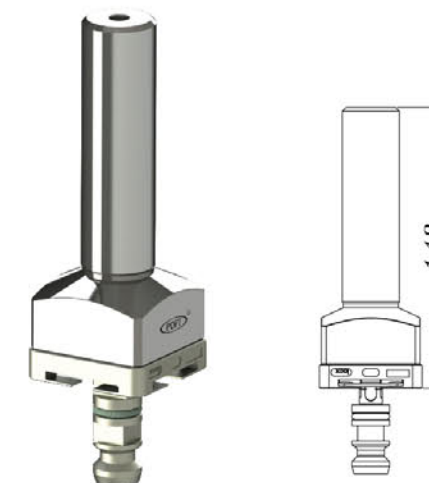
品名 Name	D4錫鋼珠中心棒 D4 Centering Sensor (3M)
規格 Size	60x60x142mm
主體材料 Material	420不銹鋼 32~36HRC Stainless Steel 420

PO-3M0008



品名 Name	100x60零位基準座 Parallel Gauging Pin(3M)
規格 Size	100x60x37.5mm
主體材料 Material	420不銹鋼 48~52HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.002\text{mm}$ Parallelism $\pm 0.002\text{mm}$

PO-3M0009



品名 Name	Φ30柱型零位基準座 Checking Pin(3M)
規格 Size	54x54x148mm
主體材料 Material	420不銹鋼 48~52HRC Stainless Steel 420
出廠要求 Tolerance	同心度 $\pm 0.005\text{mm}$ Parallelism $\pm 0.005\text{mm}$

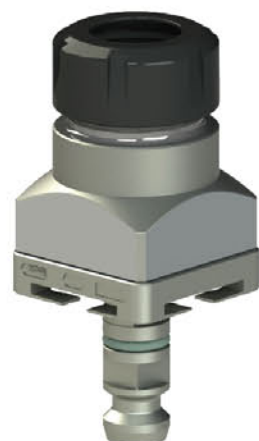


PO-3M0010

PO-3M0011


品名 Name	手動檢測雲石臺 3M Manual Checking table	
規格 Size	400x600mm	
標準配置 Standard configuration	日本三豐百分表 Dial Indicator 1 pcs	1個
應用 Application	檢測電極分中 Checking center	

品名 Name	氣動檢測雲石臺 3M Pneumatic Checking table	
規格 Size	400x600mm	
標準配置 Standard configuration	日本三豐百分表 Dial Indicator 1 pcs	1個
應用 Application	檢測電極分中 Checking center	

PO-3M0013

PO-3M0014


品名 Name	ER32鎖嘴夾具 ER-32 Collet Holder	
規格 SIZE	52x52x78mm	
主體材料 MATERIAL	420 不銹鋼 48~52HRC Stainless Steel 420	
附帶配件 Included	Φ12鎖嘴1個 Φ12 Collet 1pcs	
公差要求 Tolerance	裝夾電極後同心度 ± 0.015(延長50mm) After Assemble Copper Electrode, Concentricity Tolerance ± 0.015mm	

品名 Name	電極校正頭 (高精度) Electrode Calibration	
規格 Size	Ø100x110mm	
應用 Application	裝配90定位片, 側推力20~30kg, 偏移公差0.05mm With 3M Centering Plate, Side Thrust 20~30kg, Deviation 0.05mm	



Ионекс

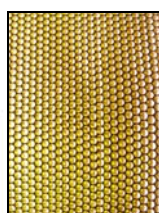
Тольятти: (8482) 25-82-40, (8482) 25-82-85, (927) 775-49-65, (906) 128-12-68, tit@ionexedm.ru
Москва: (499) 782-61-17, (916) 627-56-24, (926) 300-12-42, msk@ionexedm.ru
Томск: (3822) 23-16-80, (909) 543-16-80, tomsk@ionexedm.ru

www.ionexedm.ru



品名: 不銹鋼夾頭系列
STAINLESS STEEL HOLDER

型號 Model	品名 Name	規格 Size
PO-3M0015	U15槽型不銹鋼夾頭 U15-ST Holder	54x54x42.3mm
PO-3M0016	U20槽型不銹鋼夾頭 U20-ST Holder	54x54x42.3mm
PO-3M0017	U25槽型不銹鋼夾頭 U25-ST Holder	54x54x42.3mm
PO-3M0018	U30槽型不銹鋼夾頭 U30-ST Holder	54x60x42.3mm
PO-3M0019	S15方型不銹鋼夾頭 S15-ST Holder	54x54x42.3mm
PO-3M0020	S20方型不銹鋼夾頭 S20-ST Holder	54x54x42.3mm
PO-3M0021	S25方型不銹鋼夾頭 S25-ST Holder	54x54x42.3mm
PO-3M0022	S30方型不銹鋼夾頭 S30-ST Holder	54x54x42.3mm



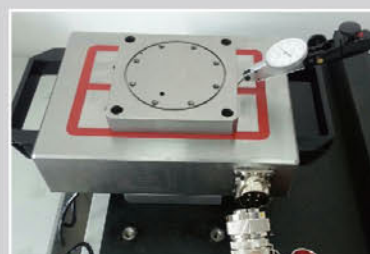
Ионекс

Тольятти: (8482) 25-82-40, (8482) 25-82-85, (927) 775-49-65, (906) 128-12-68, tit@ionexedm.ru
Москва: (499) 782-61-17, (916) 627-56-24, (926) 300-12-42, msk@ionexedm.ru
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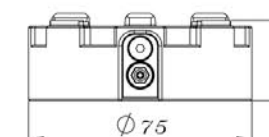
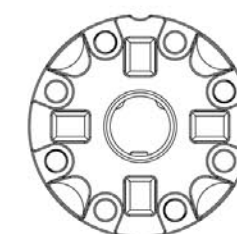


品名：黃銅夾頭系列 BRASS HOLDER

型號 Model	品名 Name	規格 Size
PO-3M0024	U15槽型黃銅夾頭 U15 Brass Holder (3M)	54x54x42.3mm
PO-3M0025	U20槽型黃銅夾頭 U20 Brass Holder (3M)	54x54x42.3mm
PO-3M0026	U25槽型黃銅夾頭 U25 Brass Holder (3M)	54x54x42.3mm
PO-3M0027	U30槽型黃銅夾頭 U30 Brass Holder (3M)	54x60x42.3mm
PO-3M0028	S15方型黃銅夾頭 S15 Brass Holder (3M)	54x54x42.3mm
PO-3M0029	S20方型黃銅夾頭 S15 Brass Holder (3M)	54x54x42.3mm
PO-3M0030	S25方型黃銅夾頭 S15 Brass Holder (3M)	54x54x42.3mm
PO-3M0031	S30方型黃銅夾頭 S15 Brass Holder (3M)	54x54x42.3mm
PO-3M0032	81x51平面黃銅夾頭 S15 Brass Holder (3M)	54x81x35.5mm



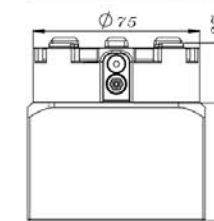
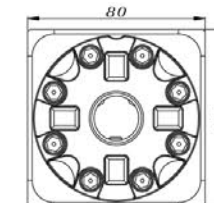
PO-3M0033



規格參數表 SPECIFICATION	
規格 SIZE	Φ75x27mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N

品名：D75手動單頭卡盤（螺絲鎖緊） D75 3M Marco Chuck

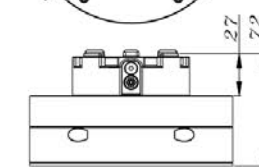
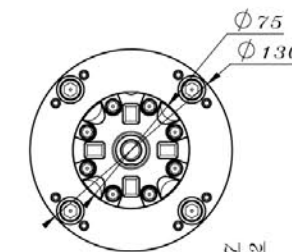
PO-3M0034



規格參數表 SPECIFICATION	
規格 SIZE	Φ80x80x80mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N

品名：D75 CNC手動卡盤（螺絲鎖緊） D75 3M CNC Marco Chuck

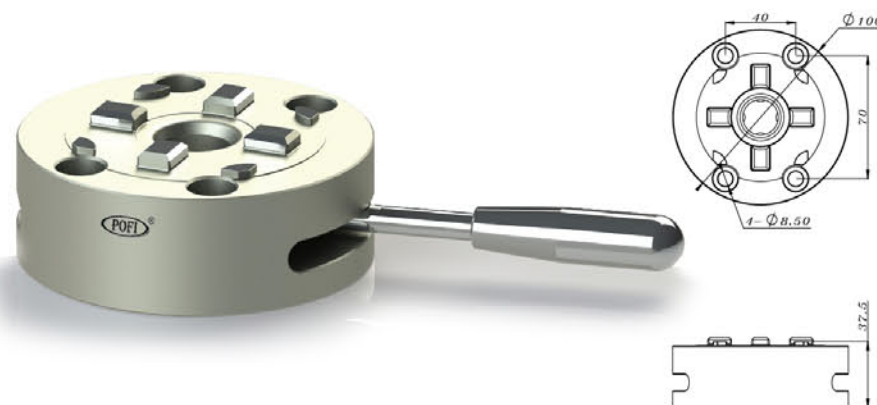
PO-3M0035



規格參數表 SPECIFICATION	
規格 SIZE	Φ130x72mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N

品名：D75 EDM手動卡盤（螺絲鎖緊） D75 3M EDM Marco Chuck

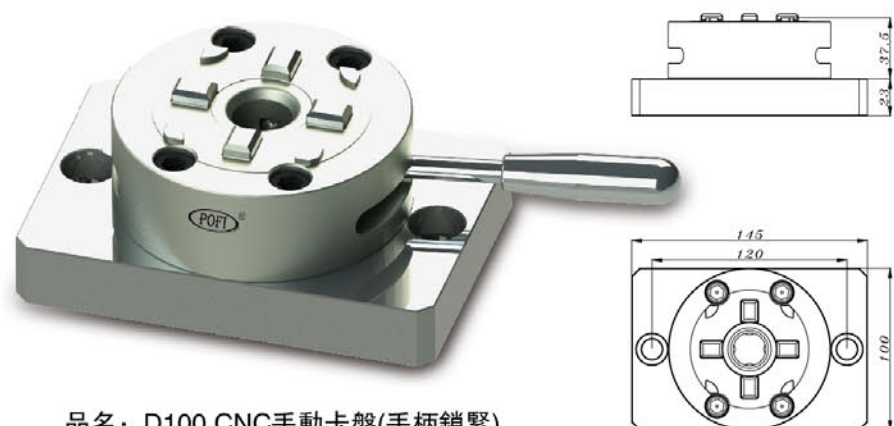
PO-3M0036



規格參數表 SPECIFICATION	
規格 SIZE	Φ100X49.5mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N

品名: D100單頭手動卡盤(手柄鎖緊) D100 3M Manual Chuck

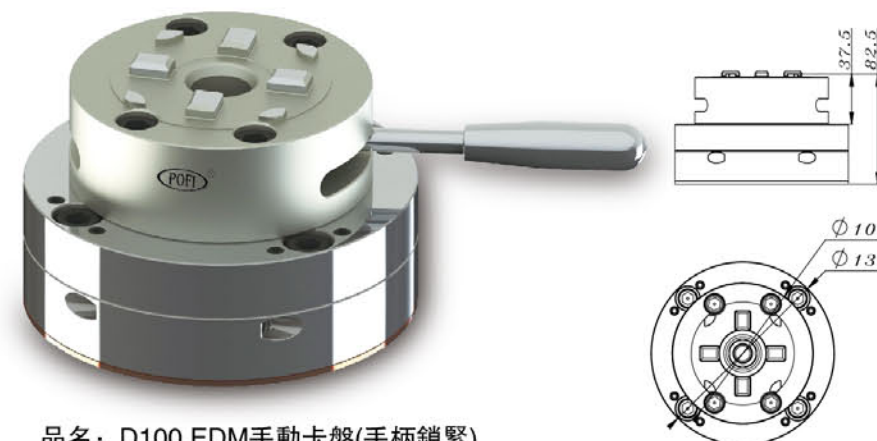
PO-3M0037



規格參數表 SPECIFICATION	
規格 SIZE	145x100x60.5mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N

品名: D100 CNC手動卡盤(手柄鎖緊)
D100 3M Manual Chuck Wit CNC Base

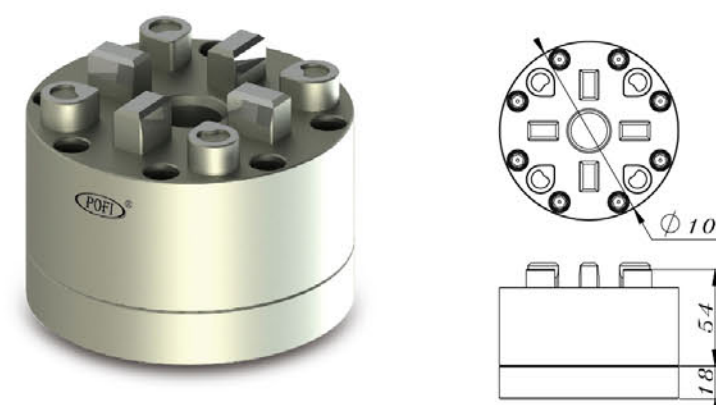
PO-3M0038



規格參數表 SPECIFICATION	
規格 SIZE	Φ130x82.5mm
主體材料 MATERIAL	進口優質不銹鋼 57~60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	6000牛頓 6000N

品名: D100 EDM手動卡盤(手柄鎖緊)
D100 3M Manual Chuck Wit EDM Base

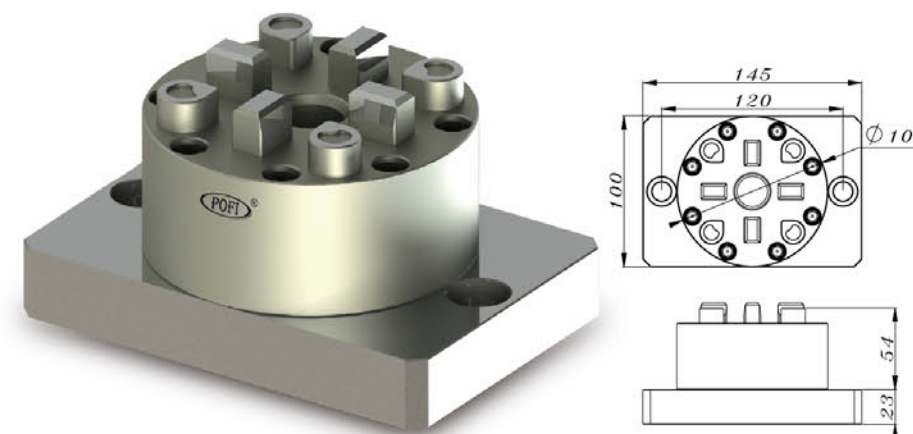
PO-3M0039



規格參數表 SPECIFICATION	
規格 Size	Φ100x72mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 Min Air Pressure	6公斤 6 Bar
鎖緊力 FORCE POWER	10000牛頓 10000N

品名: D100 單頭氣動卡盤 D100 3M Pneumatic Chuck

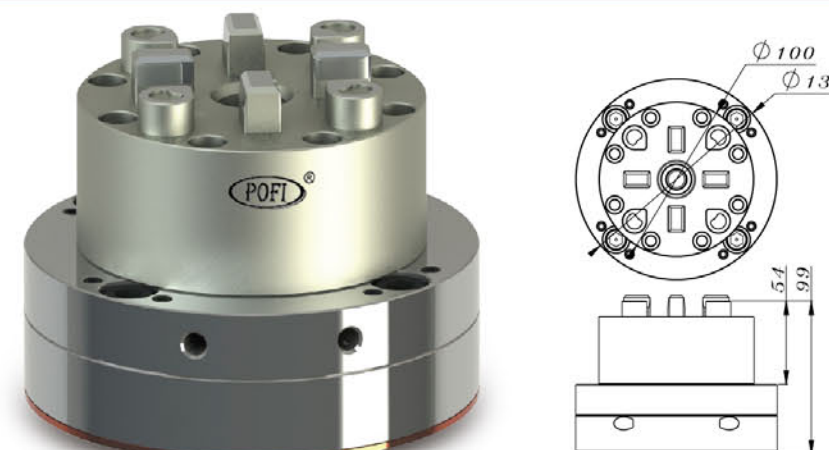
PO-3M0040



規格參數表 SPECIFICATION	
規格 Size	145x100x77mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 Min Air Pressure	6公斤 6 Bar
鎖緊力 FORCE POWER	10000牛頓 10000N

品名: D100 CNC氣動卡盤 D100 3M CNC Pneumatic Chuck

PO-3M0041



規格參數表 SPECIFICATION	
規格 Size	Φ130x99mm
主體材料 MATERIAL	日本優質鉻鋼 57~60HRC NIPPON STAINLESS STEEL
使用壓力 Min Air Pressure	6公斤 6 Bar
鎖緊力 FORCE POWER	10000牛頓 10000N

品名: D100 EDM氣動卡盤 D100 3M EDM Pneumatic Chuck



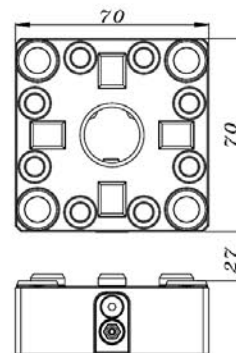
3M全系列 3M System(Equivalent to 3R)



型號 Model	品名 Name	規格 Size	氣閥控制 Switch
PO-3M0042	D100 2頭氣動卡盤 2 Head D100 Pneumatic Marco Chuck	300x102x105mm	1控2 (即1個開關控制2個卡盤) 2 chuck control by 1 switch
PO-3M0043	D100 3頭氣動卡盤 3 Head D100 Pneumatic Marco Chuck	460x102x105mm	1控3 (即1個開關控制3個卡盤) 3 chuck control by 1 switch
PO-3M0044	D100 4頭氣動卡盤 4 Head D100 Pneumatic Marco Chuck	330x290x105mm	2控4 (即1個開關控制2個卡盤) 4 chuck control by 2 switch
PO-3M0045	D100 6頭氣動卡盤 6 Head D100 Pneumatic Marco Chuck	410x310x105mm	2控6 (即1個開關控制3個卡盤) 6 chuck control by 2 switch

規格參數表 SPECIFICATION	
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	10000牛頓 10000N

PO-3M0046



規格參數表 SPECIFICATION	
規格 Size	70x70x27mm
主體材料 MATERIAL	日本優質鉻鋼 57-60HRC NIPPON STAINLESS STEEL
鎖緊力 FORCE POWER	10000牛頓 10000N

品名: 70方型手動單頭卡盤(螺絲鎖緊)
70 mm square Manual Marco Chuck (screw locking)



- 定位精密夾具系列 定位夾具系統，在歐美、日等國家已廣泛使用，而中國近幾年也十分盛行。因其獨特性可解決模具加工的速度和產品要求的精度.....
- 定位精度夾具系統 帶來的生產效益：
 - 速度 降低預調時間，當EDM、CNC、EDW加工過程中，裝夾時間大約10秒，祇須尋中1次，其後工件不須要再打表、碰數及分中。
 - 精度 靜態公差重複精度±0.002。
- 減少機床投資 因降低了預調時間，客戶在投資機器的數量也相對減少，並且沒有影響計劃中的生產效益，降低投資成本。
- 減少人員投資 預調時間降低情況下，人力資源更加合理分配。
- 減少人為失誤 定位精密夾具系統採用自動化及標準化理念，減少人為失誤，有效提高生產力及產品質量。
- 增加機床使用率 當CNC加工完成後即可拆卸，不須要在機床上卡數，可繼續加工其他工件，若返工重新裝夾也是非常方便的。有效提高機床使用率。
- 維修的方便、安全 當模具需要維修或返工時，重新裝夾即可加工。而銅公座有方向性，不會導致方向出錯。
- 無形受益 當採用定位夾具系統，客戶參觀貴廠時信心大增，而市場部在接單方面也多一份強大的競爭力。

POFI The positioning fixture system has been widely applied in Europe and U.S.A, and has become popular in China in recent years. Its special features meet the requirements for machining speed and machining accuracy.

POFI It provides improved production efficiency:

- Speed With the fixture system, Workpiece loading can be finished in only 10 seconds, pre-set time reduced. Calibration by dial gauge is not required. The system only requires one time workpiece setup without need of additional calibration.
- Accuracy Static repeatability accuracy is±0.002.
- Reduce Machine Investment Cost With the positioning fixture system, customer's investment in machining equipment will be reduced due to less setup time. Also, production efficiency is not affected with the less investment costs.
- Reduce Labor Costs Under the lower setting time condition, human resource can be distributed reasonably.
- Reduce Human Error The positioning fixture system is designed with automation and standardization concepts. Therefore it reduces human error, effectively upgrades productivity and quality.
- Increase Machine Utilization After CNC machining is finished, workpiece can be unloaded immediately without need of additional marking on the machine for other workpiece. Repetitive unloading is very convenient. The feature effectively enhances machine utilization.
- Convenient And Safe Maintenance When mold needs to be maintained, simply mount it for machining .The bronze holder has fixed direction to avoid direction error.
- Benefits When the machine is equipped with the positioning fixture system, your customer will be confident with your quality increase your customer looks. It will also enable your business to stay competitive.

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