

Ионекс

Тел/Факс: (8482) 25-82-40, Тел. (8482) 25-82-85, (499) 782-61-17

E-mail: msk@ionexedm.ru, tlt@ionexedm.ru





Internet: www.ionexedm.ru

Каталог запасных и быстроизнашивающихся частей для электроискровых (электроэрозионных) проволочно-вырезных станков SPM

Детали, не представленные в данном каталоге, вы можете заказать прислав в запросе как можно больше информации, а именно: марку и модель станка, год выпуска, номер детали (части) по каталогу соответствующего производителя станка, типоразмеры или чертежи детали, ее фотографию, надписи с этикеток, шильдиков, корпусов и т.п.

Версия 1.SPM Дата: 02.2010

Wire Guide					
Picture	Code No.	Original P/No.	Dimension	Position	Application
	SP101	~ X052B176G53 X052B176G54 X052B176G55	Φ0.105 Φ0.155 Φ0.205 Φ0.255 Φ0.305	Common	SP-320A series
	SP108			Set screw	
	SP109	P74-L980		Wire guide	
	SP129C	X054D826H02 X054D826H04 X054D826H01	Φ0.50 Φ1.00 Φ1.50	Jet nozzle	
	SP132	~ ~ X053C834G53 X053C834G54 X053C834G56	Φ0.105 Φ0.155 Φ0.205 Φ0.255 Φ0.310	Common	SP-430S. 430P. 640P. 850P series
	SP133	~ ~ X052B243G61 X052B243G65 X052B243G62	Φ0.105 Φ0.155 Φ0.205 Φ0.255 Φ0.310	Common	SP-430S. 430. 640. 850P series
Power Feed Contact					
Picture	Code No.	Original P/No.	Dimension	Position	Application
	SP001	X054D125H03	Φ7xΦ0.8x22	Common	SP series
	SP006	3085936	3.2x9.2x9.2	Common	SP series
	SP010	A290-8110-X750	4x12x23	Common	SP series
Flushing Nozzle					
Picture	Code No.	Original P/No.	Dimension	Position	Application
	SP202		Φ4.0 Φ8.0	Upper	SP series Ref. M202
	SP207		Φ4.0 Φ6.0 Φ8.0	Lower	SP series Ref. M207
	SP2102		Φ4.0 Φ6.0 Φ8.0	Lower	SP-430 series Ceramic plate
	SP2103		Φ4.0 Φ6.0 Φ8.0	Upper	SP-133 series Ceramic plate

	SP212	P74-L960	Φ4.0 Φ6.0 Φ8.0	Lower	SP-430. 640Pseries Ref. M212
	SP215	P74-U830 ~ P74-U835	Φ4.0 Φ6.0 Φ8.0	Upper	SP-430. 640Pseries Ref. M215
	SP215-1	P74-U831	Φ4.0 Φ6.0 Φ8.0	Upper	SP-430. 640Pseries
	SP216	P74-U810		Upper	SP-430. 640Pseries Nozzle holder Ref. M216

Various

Picture	Code No.	Original P/No.	Dimension	Position	Application
	SP301		20x58x119	Upper	Sp series (Old M/C type) Ceramic plate with big hole=36mm
	SP302		15x79x75	Lower	Sp series (Old M/C type) Ceramic plate
	SP302-1		15x86.7x75	Lower	Sp series (Old M/C type) Ceramic plate
	SP303		22x46x74	Upper	SP430. 460P. 1060 series Ceramic plate for New M/C type
	SP304		Φ110x20	Lower	SP430. 460P. 1060 series Ceramic plate for New M/C type Inner square=32.5x40
	SP306			Cutter	SP series Cutter from tungsten carbide
	SP400	S10-L010A		Lower	SP series Guide block
	SP401	S10-L015		Lower	SP series Pipe holder
	SP401-1	S10-L015B		Lower	SP series Pipe holder
	SP402	S10-L016		Lower	SP series Connecting rod

	SP403	P85S-L032		Lower	SP series Shaft
	SP404	S10-L031		Lower	SP series Roller
	SP405	S10-L033		Common	SP series Bearing SF698RS
	SP406	S10-L033A	16x8x5	Lower	SP series Bearing SF688RS for SP407
	SP407	S10-L048		Lower	SP series Roller
Various					
Picture	Code No.	Original P/No.	Dimension	Position	Application
	SP408		32x19x10		SP series Roller
	SP409		40x21x12		SP series Roller
	SP410	P85S-L050			SP series Cover
	SP411	S10-L050A			SP series Cover
	SP412	S10-L061A		Roller	SP series Dies holder
	SP413	S10-L062A S10-L062A S10-L062A	64.7x24.7x2.1 64.7x26.0x 64.7x24.7x4.4		SP series Stopper
	SP414	S10-LINK			SP series
	SP414-1				SP series
	SP414-2	S10-L043A			SP series

	SP420	S50-U610A			SP series Dies block
	SP421	N30-U610B			SP series Dies block
	SP422	N30-U610C			SP series Dies block
	SP423	X179D323H02		Upper	SP series Ref. M451
	SP424				SP series Cutter
	SP430	P74-L010		Lower	SP series Dies block

Various

Picture	Code No.	Original P/No.	Dimension	Position	Application
	SP431	P74-L020A		Lower	SP series
	SP431-1	EZ50FS-L940		Lower	SP series Aspirator
	SP432	P74-L940		Lower	SP series Aspirator
	SP432-1	P74-L945A		Lower	SP series Aspirator
	SP433	P74-L031		Lower	SP series Lower roller
	SP440	P74-L900		Lower	SP series Lower dies block
	SP441	P74-L910		Lower	SP series Lower dies holder
	SP442	P74-L910A		Lower	SP series Lower dies holder

	SP443	P74-L920		Lower	SP series Lower stopper
	SP444	P74-L940		Lower	SP series Lower ring
	SP450	P74-U800		Upper	SP series Dies block
	SP451	G01-U800		Upper	SP series Dies block
	SP451-1	W43-U805		Upper	SP series Inner part of Dies block Ref. SP451
	SP451-2	W43-U810		Upper	SP series Control bolt Ref. SP451
	SP452	P85S-L010		Lower	SP series Dies block
Various					
Picture	Code No.	Original P/No.	Dimension	Position	Application
	SP460	S10-H070A		Lower	SP series Pinch roller
	SP460-1	S10-H080A		Lower	SP series Shaft
	SP461	S10-H080A		Lower	SP series Capstan roller
	SP461-1	S10-H100A		Lower	SP series Shaft
	SP462			Cover	SP series Die frame
	SP463				SP series Cutter

	SP466	G01-A030			
	SP467	S10-G161A S10-G170			
	SP468	S10-U071B			
	SP469	S10-H620A			
	SP470	S10-H630			
	SP471	S10-H640			
	SP472	N10-H630A			
	SP473	P74-J060			
	SP474	P74-G310A			
	SP475	P74-G320		Lower	SP series
	SP476	P74-G330		Lower	SP series
	SP477	P74-G340		Lower	SP series
	SP478	P74-G345A		Lower	SP series
	SP479	S10-G151A		Cover	SP series
	SP480	P74-U611		Lower	SP series